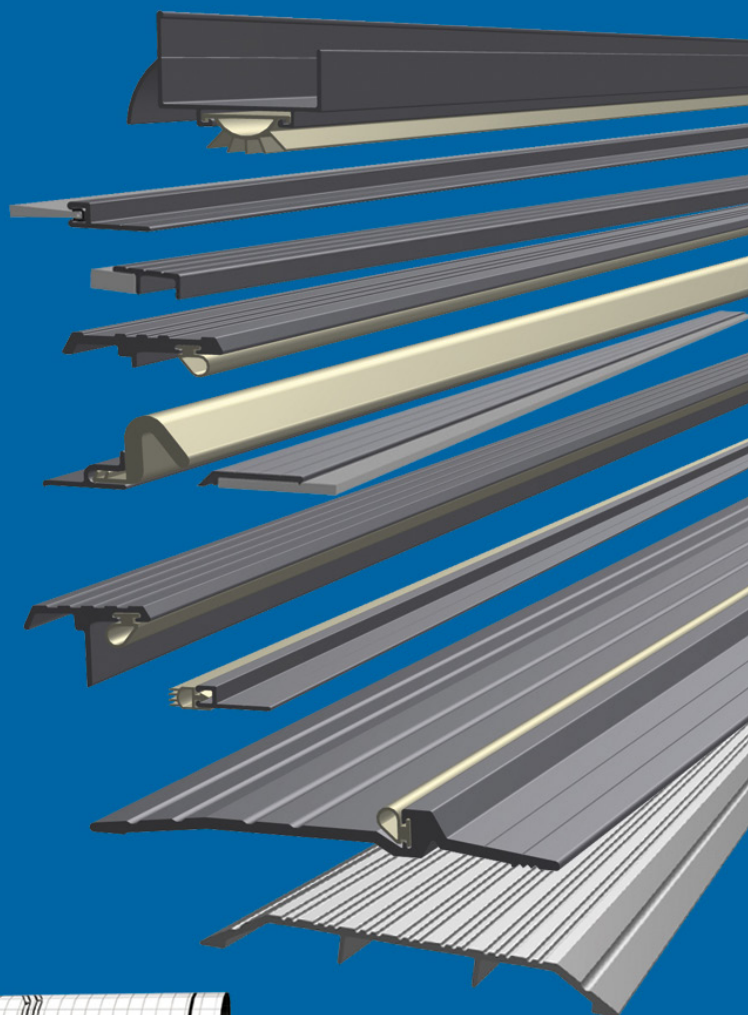
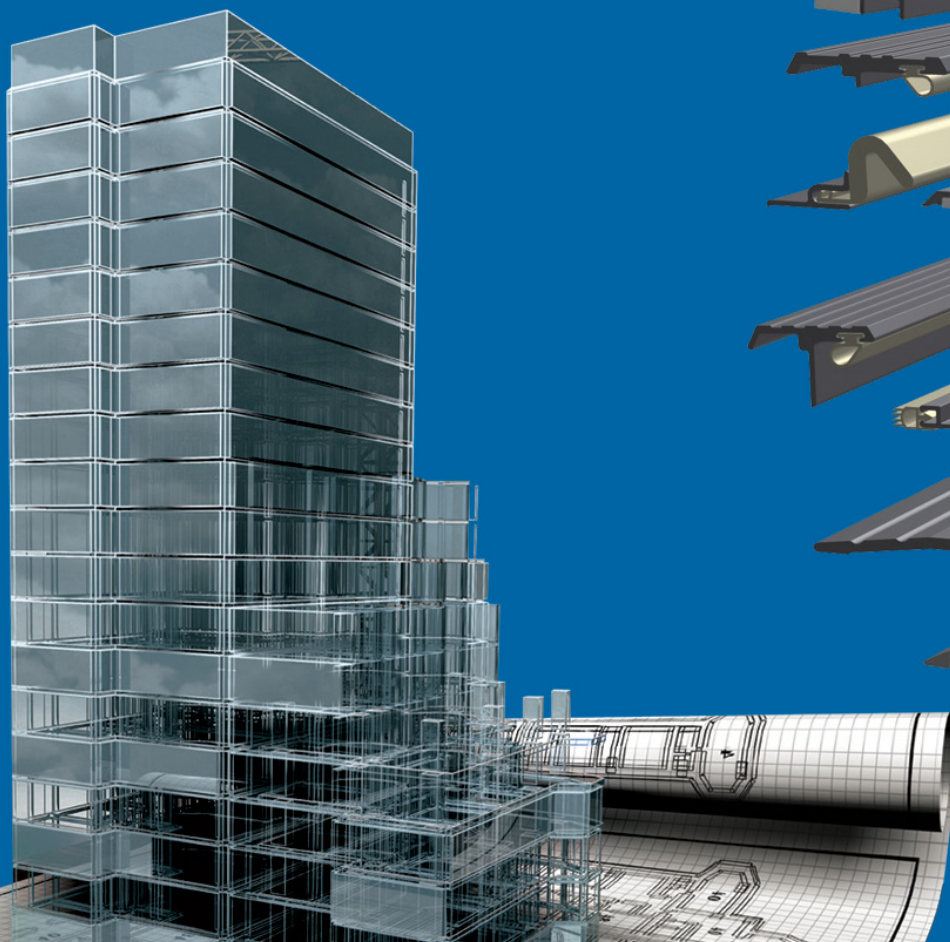


DraftSeal®

Weathersealing Specialists Since 1960



THRESHOLDS & WEATHERSEALS FOR COMMERCIAL DOOR APPLICATIONS

REFER TO DRAFTSEAL RESIDENTIAL CATALOGUE FOR PRE-HUNG DOOR COMPONENTS: SILLS, SWEEPS, WEATHERSEALS & ASTRAGALS

DSGroup®

www.theDSgroup.com

Tomorrow's Innovative Solutions for Today's Doors & Windows

The DS Group Of Companies: Draftseal®, Kristrack®, Eclipse Architectural® & DSD Hardware

DraftSeal® Full Line Commercial Catalogue • Revision (2) December 20, 2016

PRINTED CATALOGUE MAY NOT BE UP TO DATE, ALWAYS REFER TO PRODUCT WEBSITE FOR MOST UP TO DATE CONTENT.



Tomorrow's Innovative Solutions for Today's Doors & Windows

The DS Group Of Companies: DraftSeal®, KrisTrack®, Eclipse Architectural® & DSD Hardware

Since 1960, A.K. Draft Seal Ltd. has been committed to be a leader in the door and window industry. As part of our company's growth we developed The DS Group® as our brand image, to represent our unique divisions: DraftSeal®, KrisTrack®, Eclipse Architectural® & DSD Hardware. The DS Group® carries on A.K. Draft Seal's commitment to continue developing and manufacturing innovative solutions for the door and window industry.

The DS Group of Companies:



WEATHERSEALING SPECIALISTS SINCE 1960 - WEATHERSTRIPPING, THRESHOLDS, SWEEPS & ASTRAGALS

Draft Seal Co. was founded in 1960 by Anton Kamensek then incorporated in 1973 as A.K. Draft Seal Ltd. During the 1990's we became known by our trademark name DraftSeal®, the largest manufacturer of weatherstrip products in Western Canada. After his retirement in the early nineties, his son, Chris, who had been with the company since 1973, purchased DraftSeal® and started the KrisTrack®, Eclipse® and DSD Hardware divisions. The year 2010 marked our 50th year in business as a manufacturer and supplier of weathersealing and door sill products for commercial and residential applications.

In 2013 we introduced our new DS1 Storm - Sill System to comply with the new building code that requires exterior door sill systems to be tested for air, water and structural. We will be introducing our new DSF1 Accordion Screen, which is integrated with our DS1 Storm - Sill System. Our manufacturing centre in Burnaby, B.C., Canada, produces a line of weatherstrip and sill products for the prehung door industry as well as a do-it-yourself line of residential weatherstripping for the consumer market.



INTERIOR TRACK AND HARDWARE FOR SLIDING, BIFOLD AND POCKET DOORS

KrisTrack Manufacturing Ltd., was formed in 1991 to compliment the DraftSeal® line of weathersealing and door sill products. KrisTrack® manufactures and supplies sliding and bifold door track with accompanying hardware and accessories. Applications include residential, commercial and industrial. Our manufacturing centre in Burnaby, B.C., Canada, also produces a line of specialty pocket door frames custom made in knock down, half knock down, and ready-made styles.



EXTERIOR FOLDING DOOR SYSTEMS & HARDWARE

In 2001, KrisTrack Manufacturing found an exciting new product that we definitely felt would enhance our existing product line. It was a new generation of hardware systems for exterior folding doors and windows from Australia. The response to this product was so positively overwhelming that barely after the first year, a third company, Eclipse Architectural®, was formed to market this innovative product. This hardware has been one of the most popular to hit the wood door and window industry in years. The system is double weather-sealed with a water return sill system designed and manufactured by Eclipse Architectural. Within the last year a PVC Folding Door System, Aluminum Folding Door System and S1 Insect Screen for large openings have been added to the Eclipse line of products.



MULTIPOINT DOOR LOCKS

In 2010 door hardware became a crucial part of our business so DSD Hardware was created to handle our line of Multi-point door locks with accompanying lever lock sets and accessories.

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General Information & Terms

This 2016 DraftSeal® Catalogue supersedes all previous versions.

Please visit www.theDSgroup.com/terms for our full terms & conditions, freight, warranty, returns & allowances, claims policy, & other general information.

Ordering

Please order material by catalogue number, specifying length required & number of pieces. Most weatherseals & thresholds are stocked in standard sizes & most are available in lengths up to 12 ft (3657mm). Thresholds are cut with 1/2" (12.7mm) to 1" (25.4mm) extra for trimming to size. For exact size, order threshold or weatherseal to specified length followed by "NET".

Thresholds ordered under 36" (914mm) will be charged as 36" (914mm).

Products ordered over 6 ft. (189mm) but under 9 ft. (2743mm) will be charged as 9 ft. (2743mm).

Products ordered over 9 ft. (2743mm) but under 12 ft. (3658mm) will be charged as 12 ft. (3658mm).

Please refer to DraftSeal full line price list for all product numbers, finishes, lineals, lengths & coil lengths.

Threshold Lengths

Thresholds are supplied with punched countersunk holes with screws and plugs and are only available in the following NET lengths:

36-1/2" (927mm)
49" (1245mm)
73" (1854mm)
110" (2794mm)
147" (3734mm) stock length

Extra wide thresholds 9" (229mm) and over are supplied punched unless otherwise specified.

Jamb & Header Weatherseal Lengths

Weatherseals are supplied with punched holes and screws and are only available in the following NET lengths / sets:

1/3' x 2/7' set (914 x 2134mm)
1/3' x 2/8' set (914 x 2438 mm)
1/6' x 2/7' set (1829 x 2134mm)
3 x 8' set (2438mm)
1 x 14' length (4267mm)

Door Bottom Sweep Lengths

Door bottom sweeps on this page are supplied with punched holes and screws and are only available in the following NET lengths:

36" 914mm
48" 1219mm
84" 2134mm
96" 2438mm

PVC Protective Tape



DS2648 PVC protective tape, apply to any sill or threshold. Purchase by roll. 4" (101mm), 6" (154mm), 8" (203mm), 12" (304mm) widths.

PLEASE NOTE:

Product drawings throughout this catalogue are representations of the product size, dimensions, shape, etc. For full scale drawings in AutoCAD (DWG, DXF) format, please visit our website: www.draftseal.com. Changes & updates to this catalogue may occur without notice. This may include, but not limited to, specifications, product availability & product materials. A.K. Draft Seal Ltd. will not be held liable for any changes to this catalogue, or products depicted in this catalogue that may not match our CAD drawings.

A.K. Draft Seal Ltd. will not be liable for defects or damages arising from improper installation, product modification, incorrect application or storage of product. Written notice of damages must occur within the warranty period. Liability shall be limited to the replacement of product or component determined to be defective & shall not include costs arising from removal or reinstallation of product. Cost of replacement shall not exceed original purchase price. No other claims will be allowed. In no event shall liability be extended to include punitive, incidental or consequential damages arising from use of A.K. Draft Seal Ltd. products. This is the sole warranty given by A.K. Draft Seal Ltd. No other warranty implied or expressed shall be allowed.

Materials, Finishes & Fabrication

Aluminum

All aluminum extrusions are alloy 6063T5 & are furnished in mill finish (A). Some are available in clear anodized (C), bronze anodized (D).

Vinyl Inserts (flexible)

All cold temperature vinyl (p.v.c.) inserts are extruded from pure vinyl raw material.

TPE (T) inserts (flexible)

Some inserts are available in thermal plastic elastomer material. This TPE material has low temperature flexibility (remains flexible down to -80° Fahrenheit (-62° Celsius). It has excellent U.V. stability & resistance to compression set. It is designed for applications requiring non flammability. It also has good chemical resistance to alcohols, acids & bases.

Neoprene (Neoprene spec applies to certain products)

Synthetic rubber polymer blend: Polychloroprene & EPDM, very good abrasion resistance, tensile strength & memory, flame & moisture resistant. Temperature range -30° to 250° Fahrenheit (-34° to 121° Celsius). Good resistance to ozone, sunlight & aging; BHMA Certified to ANSI/BHMA A156.22 performance tests for Heat, Cold, Air Infiltration & Smoke Infiltration.

Silicone (Silicone spec applies to certain products)

Synthetic rubber polymer: Polysiloxane. Excellent flexibility & memory, flame & moisture resistant. Temperature range -100°F to 500°F, remains flexible at extreme temperatures. Excellent resistance to ozone, UV & aging. Recommended for areas using FM200 or Halon Fire Suppression Systems. BHMA Certified to ANSI/BHMA A156.22 performance tests for Heat, Cold, Air Infiltration & Smoke Infiltration.

Vinyl (rigid)

All PVC rigid profiles are extruded from PVC raw materials & are available in Solid Brown (B), White (W), Grey (G), Black (BL) & Sandstone (S) as indicated. Some profiles are extruded as Dual Durometer (flexible & rigid PVC fused together).

Screws

All thresholds are punched & countersunk for #10 Robertson flat head wood screws. Plated screws & plastic anchors of appropriate length are furnished with all aluminum & oak thresholds free of charge. All aluminum weatherseals are punched with slotted holes for #6 quad truss head self drilling screw. Plated screws of appropriate length are furnished with all weatherseals free of charge. Antique bronze-plated screws of appropriate length are furnished with all bronze anodized weatherseals & thresholds free of charge. Yellow zinc screws supplied with gold anodized & bright dip gold products.

Standard Finishes

A Mill finish aluminum	W Painted white aluminum
C Clear anodized aluminum	B Painted brown aluminum
D Bronze anodized aluminum	SS Stainless steel

Inserts

N Neoprene or rubber	S Silicone seal or sponge silicone
NB Nylon brush	V Vinyl
P Pile	T TPE (Thermoplastic elastomer)
R Sponge neoprene	

Insert Colors

BEIGE	Beige
GREY	Grey
BL	Black
TAN	Tan

Fabrication Options

Rip: Width | **Tack weld:** One line | **L-Notch:** Both ends of threshold | **U-Notch:** Both ends of threshold

Custom Fabrication

Charges will apply for any ripping of thresholds, custom fabrication, custom drilling or punch pattern.

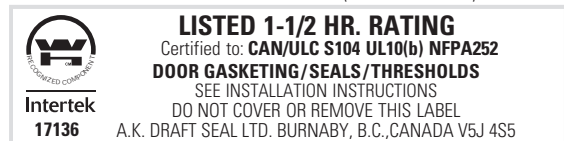
SYMBOLS

Product Testing & Classification Symbols

Symbols below & throughout this 2016 Catalogue are most up-to date & supersede all other information in print.

The Symbols below are shown adjacent to products throughout the catalogue to help identify products that meet specific ratings and/or code requirements. The 2 actual adhesive backed labels shown below are adhered to each of our rated products.

ACTUAL PRODUCT LABEL (NOT TO SCALE)



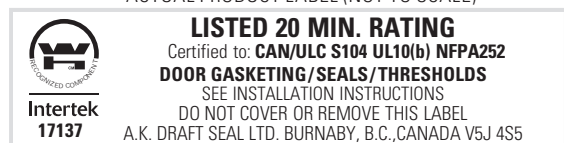
Tested in accordance with CAN/ULC S104, ASTM E-152, CFM 43.7, NFPA 252-08, UBC 7-2-1997 (Formerly UBC 43-2-1991), UL 10(b) (2008).
Listed for Canada & USA - Fire Rated

Products indicated by this symbol are rated, listed & labelled as material for use on listed steel frames & listed swinging type fire doors of the hollow metal or steel covered composite type rated up to 1-1/2 hours. These products have been listed & labelled as a result of testing done by Warnock Hersey certifying that these products do not adversely affect the fire resistance of the door or frame. Products are regularly checked under the follow up factory inspection & certification service for manufacturing compliance with Warnock Hersey specifications. Contact A.K. Draft Seal Ltd. for further information.



Tested in accordance with UL 10(b) (2009) - Fire Tests of Door Assemblies, and CAN/ULC S104-10 – Standard Method for Fire Tests of Door Assemblies.

ACTUAL PRODUCT LABEL (NOT TO SCALE)



Tested in accordance with CAN/ULC S104, ASTM E-152, CFM 43.7, NFPA 252-08, UBC 7-2-1994 (Formerly UBC 43-2-1991), UL 10(b) (2008).
Listed for Canada & USA - Fire Rated

These products have been listed & labelled as a result of testing done by Warnock Hersey certifying that these products do not adversely affect the fire resistance of the door or frame. Products are regularly checked under the follow-up factory inspection & certification service for manufacturing compliance with Warnock Hersey specifications. Contact A.K. Draft Seal Ltd. for further information. Thresholds or sills for use with listed wood frames & listed swinging type doors of wood or steel faced construction, 20 minute rated. Gasketing material for use on listed wood or steel frames & listed swinging type fire doors of wood or steel faced construction, 20 minute rated.



Barrier Free

Meets requirements of ADAAG - 1998 & ICC / ANSI A177.1-1998. Products indicated by this symbol are access compliant by having installed height differences not over 1/2" (12.7mm) with allowable edge & slope conditions.



UL10B & CAN4-S104-80M Classified, Complies with NFPA 80 & NFPA 252 for application to Steel fire doors rated up to 3 Hrs., & Wood type fire doors rated up to 90 minutes. (Rating on some items vary & are noted.)



Positive Pressure UL10C Classified, Category 'J'; complies with IBC, NFPA 80 & NFPA 252 for application to Positive Pressure Steel fire doors rated up to 3 Hrs., & Wood type fire doors rated up to 90 minutes. (Ratings on some items vary & are noted.)



NGP-EDGE® Sealing System, Category 'G' classified; required for Category B classified wood type fire doors to meet positive pressure requirements complying with IBC, & NFPA 252. See individual products for maximum door size & ratings.



Smoke & Draft Control Gasketing, Category 'H' classified; complies with IBC, UL1784 & NFPA 105 for use on 'S' labeled Positive Pressure Steel fire doors rated up to 3 hours, & wood type fire doors rated up to 90 minutes. (Ratings on some items vary & are noted.)



Acoustical Tested to ASTM E90 standard test method for laboratory measurement of airborne sound transmission loss of building partitions & elements, & astm e1408 standard test method for laboratory measurement of the sound transmission loss of door panels & door systems.



Air Infiltration Tested to ASTM E283, standard test method for determining rate of air leakage through exterior windows, curtain walls, & doors.



Fire Rated 3 Hours



Smoke Tested





























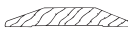










UL Rating

























Air Infiltration Tested

Thresholds

PRODUCT TYPE	PROFILE EXAMPLE	ADA	RATED PROD. AVAILABLE	PAGE NUMBER
1/2" (12.7mm) rise thresholds				8
1/4" (6.4mm) low rise thresholds				9, 10
Specialty thresholds stainless steel & heavy duty				10
Stop strip & bumper thresholds				11
Floor transition & half thresholds				12
Low rise half & heavy duty half thresholds				13, 13A
Latching panic exit thermally broken thresholds & components				14
Thermally broken 1/2" & 1/4" (12.7mm & 6.4mm) rise thresholds				13A, 13B, 15, 16
Low rise (TB) sills & panic exit thresholds				17
Ramp thresholds & flat stainless steel thresholds				18
Oak, retrofit & vinyl cap thresholds				19
Specialty low rise thresholds 9" to 14" (229 to 356mm) extra wide				20, 21
Specialty thresholds 9" to 14" (229 to 356mm) extra wide				22, 23



Door Weatherseals, Sweeps, Meeting Stiles, Astragals

PRODUCT TYPE	PROFILE EXAMPLE	RATED PROD. AVAILABLE	PAGE NUMBER
Automatic door bottoms (surface & mortise)			24, 25
Door bottom sweeps			26, 27
Door shoes & door cap cap			28
Rain drips & brush door bottom sweeps			29
Jamb mounted weatherseals & sound seals			30, 31, 32
Jamb mounted sound seals			31
Adhesive backed / jamb gasket seals			33
Adhesive backed / jamb weatherseals & intumescent seals			34
Retrofit door weathersealing kits			35
Meeting stiles			36
Meeting stiles & fin pile seals			37
Astragals (flat & t-bar), security			38, 39

Residential Door Products

PRODUCT TYPE	PROFILE EXAMPLE	
Pre-hung door sill, sweeps, jamb seals, astragals & corner pads		Refer to DraftSeal residential catalogue

Specialty Products

PRODUCT TYPE	PROFILE EXAMPLE	PAGE NUMBER
Multipurpose (neoprene & foam) adhesive backed tapes, fin pile		37, 40
DS2648 PVC protective tape, apply to any sill or threshold. Purchase by roll. 4" (101mm), 6" (154mm), 8" (203mm), 12" (304mm) widths.		4, 21, 23

THRESHOLDS

1/2" (12.7mm) Rise Thresholds

1/2" (12.7mm)

4" (102mm)

1-1/2 HR
Intertek RATING
.518 lbs./ft. (.771 kg/m)

DS400A

Extruded aluminum mill finish

DS400D

Bronze anodized

1/2" (12.7mm)

5" (127mm)

1-1/2 HR
Intertek RATING
.493 lbs./ft. (.734 kg/m)

DS95A

Extruded aluminum mill finish

1/2" (12.7mm)

5" (127mm)

1-1/2 HR
Intertek RATING
.606 lbs./ft. (.902 kg/m)

DS500A

Extruded aluminum mill finish

DS500D

Bronze anodized

1/2" (12.7mm)

5" (127mm)

1-1/2 HR
Intertek RATING
.602 lbs./ft. (.877 kg/m)

DS505A

Extruded aluminum mill finish

1/2" (12.7mm)

6" (152mm)

1-1/2 HR
Intertek RATING
.747 lbs./ft. (1.112 kg/m)

DS600A

Extruded aluminum mill finish

DS600D

Bronze anodized

1/2" (12.7mm)

7" (178mm)

1-1/2 HR
Intertek RATING
.913 lbs./ft. (1.359 kg/m)

DS700A

Extruded aluminum mill finish

DS700D

Bronze anodized

1/2" (12.7mm)

8" (203mm)
product not shown full width

1-1/2 HR
Intertek RATING
1.158 lbs./ft. (1.724 kg/m)

DS800A

Extruded aluminum mill finish

DS800D

Bronze anodized

Thresholds on this page are supplied with punched countersunk holes with screws and plugs and are only available in the following NET lengths (except as noted):

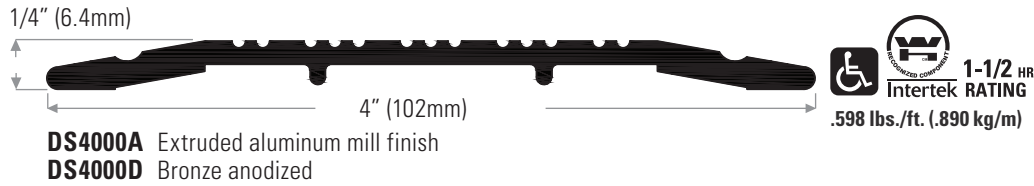
36-1/2"	927mm
49"	1245mm
73"	1854mm
110"	2794mm
147"	3734mm

8

FULL SCALE EXCEPT AS NOTED. SEE PAGE 6 FOR SYMBOL DETAIL | DraftSeal Product Catalogue | © Copyright DS Group® & DraftSeal®

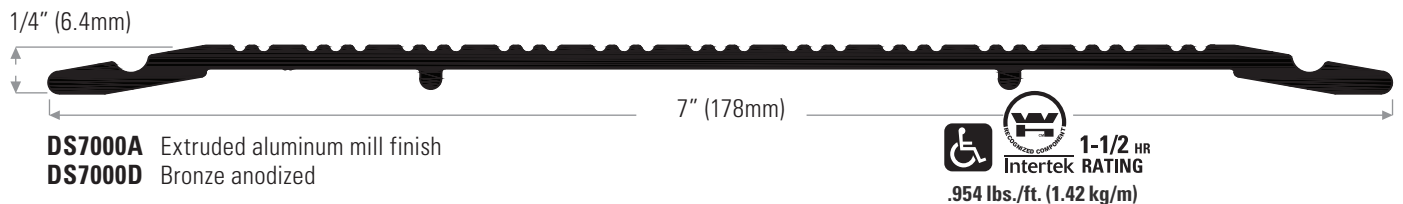
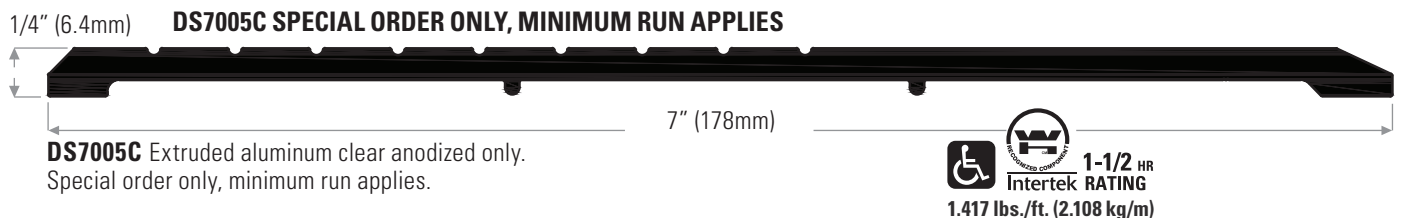
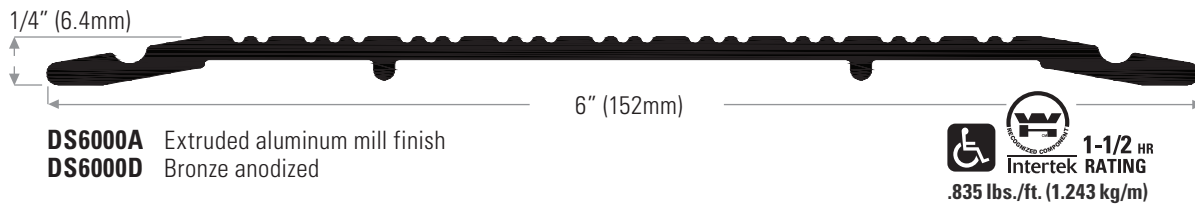
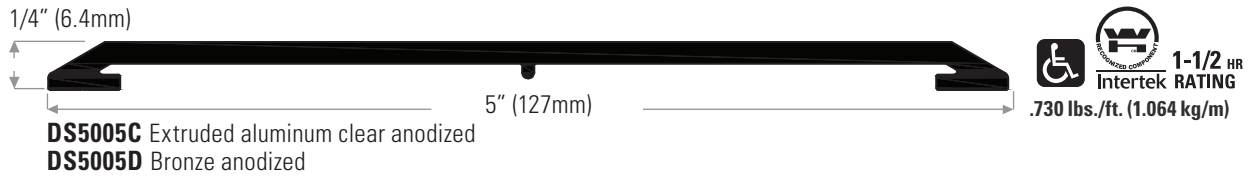
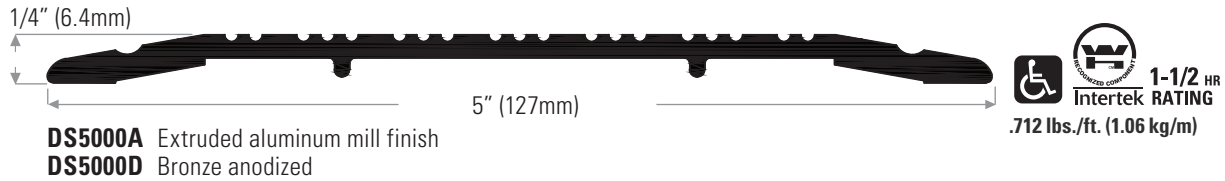
THRESHOLDS

1/4" (6.4mm) Low Rise Thresholds



Thresholds on this page are supplied with punched countersunk holes with screws and plugs and are only available in the following NET lengths (except as noted):

36-1/2"	927mm
49"	1245mm
73"	1854mm
110"	2794mm
147"	3734mm

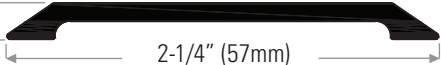


THRESHOLDS

Specialty Thresholds

3/16" (4.7mm)

2-1/4" (57mm)




DS2000A

Extruded aluminum mill finish

DS2000D

Bronze anodized




1-1/2 HR
Intertek RATING

.259 lbs./ft. (.386 kg/m)


1/8" (3mm)

4" (102mm)



DS4000AL

Extruded aluminum mill finish. Holes are punched & staggered when specified. Length available: 12ft (3658mm) only.



1-1/2 HR
Intertek RATING

.346 lbs./ft. (.515 kg/m)


Thresholds on this page are supplied with punched countersunk holes with screws and plugs and are only available in the following NET lengths (except as noted):

36-1/2"	927mm
49"	1245mm
73"	1854mm
110"	2794mm
147"	3734mm

Stainless Steel


1/2" (12.7mm)

5" (127mm)



DS510SS

Stainless steel, 304 SS brushed finish. Lengths available: 36-1/2" (927mm) 73" (1854mm) 120" (3048mm).

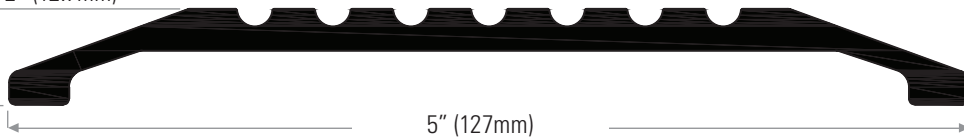


1-1/2 HR
Intertek RATING

Heavy Duty (H) Thresholds (Mill finish is standard. Bronze anodized available on custom order)


1/2" (12.7mm)

5" (127mm)



DS500HA

Extruded aluminum heavy duty, mill finish

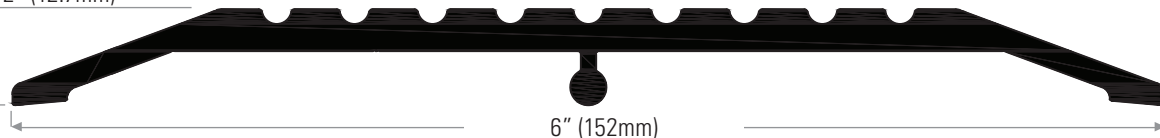


1-1/2 HR
Intertek RATING

1.060 lbs./ft. (1.578 kg/m)


1/2" (12.7mm)

6" (152mm)



DS600HA

Extruded aluminum heavy duty, mill finish

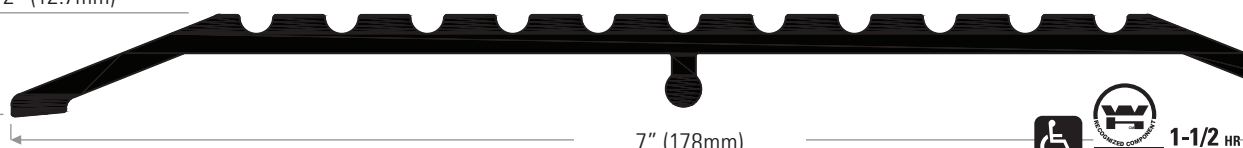


1-1/2 HR
Intertek RATING

1.312 lbs./ft. (1.952 kg/m)


1/2" (12.7mm)

7" (178mm)



DS700HA

Extruded aluminum heavy duty, mill finish

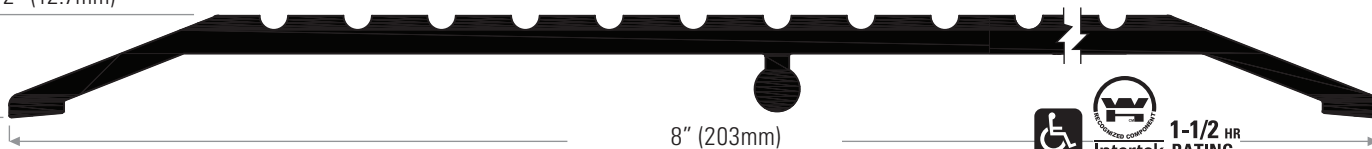


1-1/2 HR
Intertek RATING

1.38 lbs./ft. (2.054 kg/m)


1/2" (12.7mm)

8" (203mm)
product not shown full width



DS800HA

Extruded aluminum heavy duty, mill finish

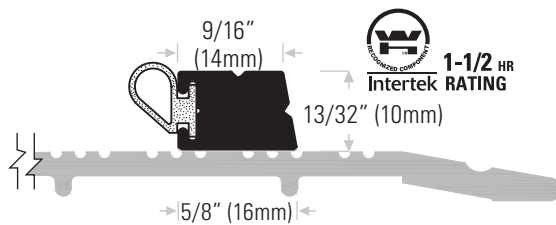


1-1/2 HR
Intertek RATING

1.662 lbs./ft. (2.473 kg/m)

THRESHOLDS

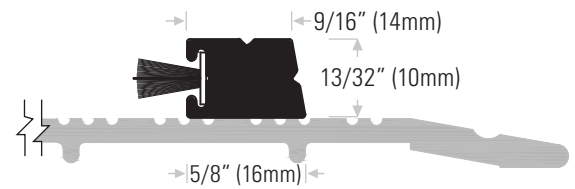
Stop Strip (Threshold Applied)



DS176AT Extruded aluminum mill finish with TPE (T) insert, black, rated (Threshold not included, order separately)



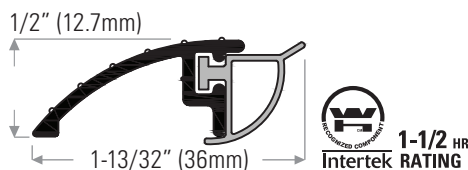
DST17BL
Replacement TPE (T) insert black, for DS176N



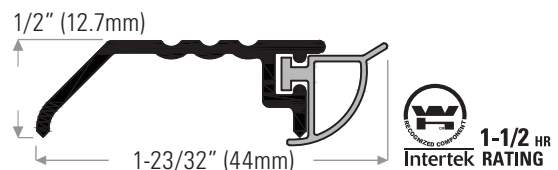
DS176AP Extruded aluminum mill finish with pile insert, grey, **not rated**. Threshold not included, order separately

Bumper strip may be fastened to various DS thresholds to accommodate vertical rod panic hardware, where wide panic exit thresholds are required.

Bumper Thresholds



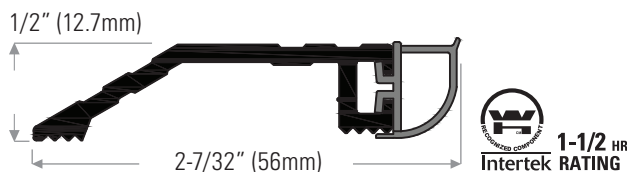
DS121AV Extruded aluminum mill finish with vinyl insert, grey
DS121AVBL Mill finish with vinyl insert, black
DS121WV White with grey insert
DS121BVBL Brown with black insert



DS120AV Extruded aluminum mill finish with vinyl insert, grey
DS120AVBL Mill finish with black insert
DS120DVBL Bronze anodized with black insert



DSV20GREY
Replacement vinyl insert, grey for DS120, DS121 & DS121
DSV20BL Black



DS222AV Extruded aluminum mill finish with vinyl insert, grey
DS222DV Bronze anodized



DS333AV Extruded aluminum mill finish with vinyl insert, grey
DS333DV Bronze anodized



DS444AV Extruded aluminum mill finish with vinyl insert, grey
DS444DV Bronze anodized



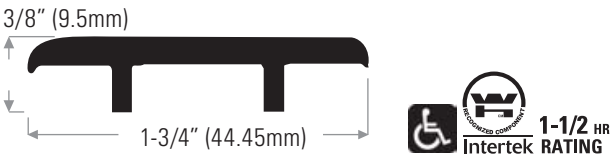
DSV22GREY
Replacement vinyl insert, grey for DS222V, DS333V & DS444V

Thresholds on this page are supplied with punched countersunk holes with screws and plugs and are only available in the following NET lengths (except as noted):

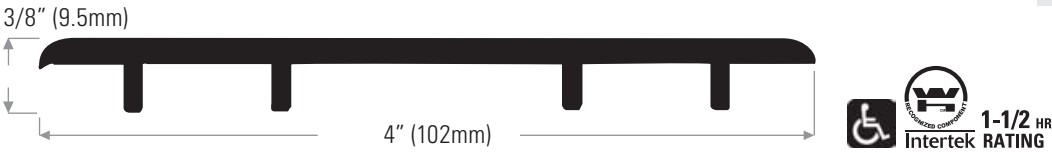
36-1/2"	927mm
49"	1245mm
73"	1854mm
110"	2794mm
147"	3734mm

THRESHOLDS

Floor Transition Thresholds



DS236A Extruded aluminum mill finish
DS236D Bronze anodized

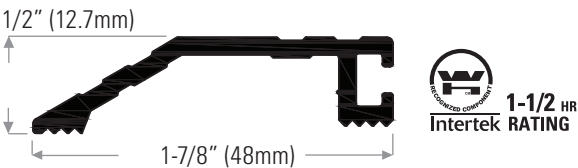


DS236-4A Extruded aluminum mill finish
DS236-4D Bronze anodized

Floor transition thresholds on this page are supplied with punched countersunk holes with screws and plugs and are only available in the following NET lengths:

36-1/2"	927mm
73"	1854mm

Half Thresholds



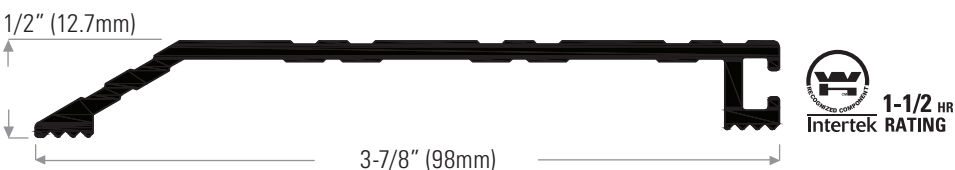
DS222A Extruded aluminum mill finish
DS222D Bronze anodized



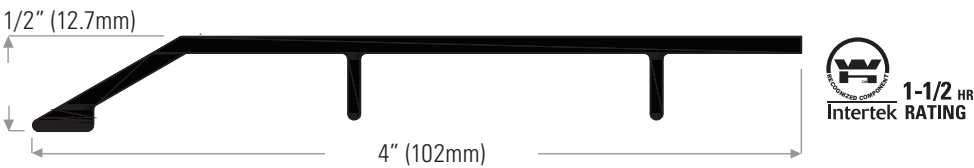
Barrier free, ADA compliant if used as above



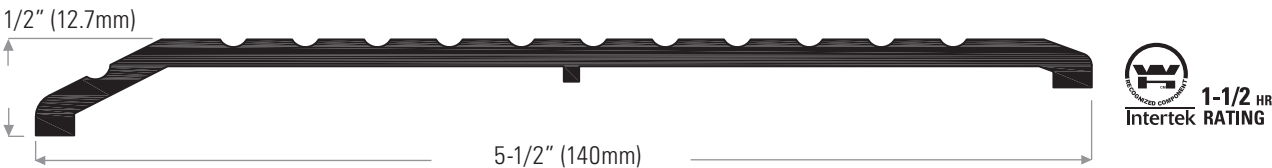
DS333A Extruded aluminum mill finish
DS333D Bronze anodized



DS444A Extruded aluminum mill finish
DS444D Bronze anodized



DS444AS Extruded aluminum mill finish



DS5012A Extruded aluminum mill finish

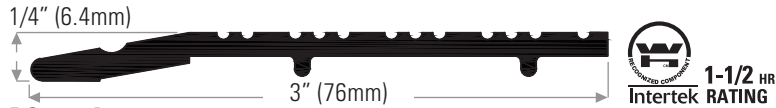
Half thresholds on this page are supplied with punched countersunk holes with screws and plugs and are only available in the following NET lengths (except as noted):

36-1/2"	927mm
49"	1245mm
73"	1854mm
110"	2794mm
147"	3734mm

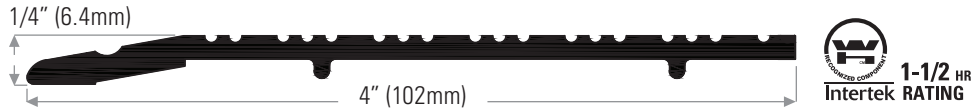
THRESHOLDS

Low Rise Half Thresholds

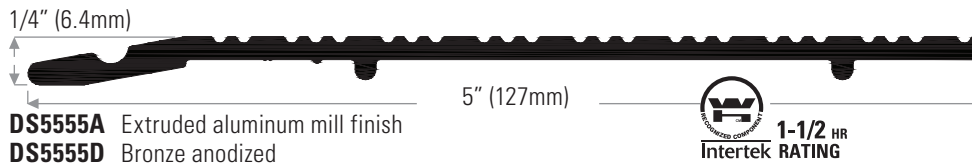
NOTE: Thresholds on this page are non-returnable. Manufacturing time required for bronze anodized finish.



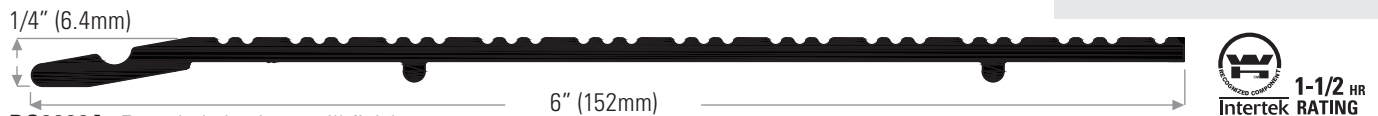
DS3333A Extruded aluminum mill finish
DS3333D Bronze anodized



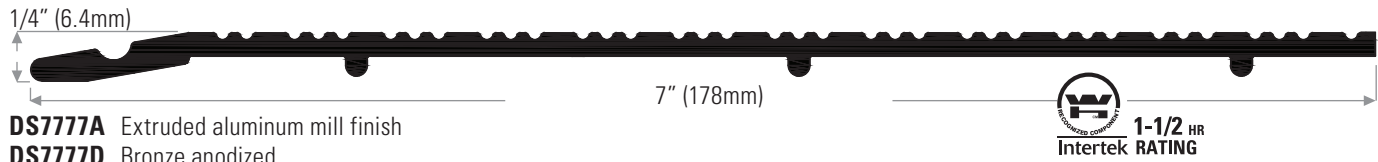
DS4444A Extruded aluminum mill finish
DS4444D Bronze anodized



DS5555A Extruded aluminum mill finish
DS5555D Bronze anodized



DS6666A Extruded aluminum mill finish
DS6666D Bronze anodized




DS7777A Extruded aluminum mill finish
DS7777D Bronze anodized

Thresholds on this page are supplied with punched countersunk holes with screws and plugs and are only available in the following NET lengths (except as noted):

36-1/2"	927mm	110"	2794mm
49"	1245mm	147"	3734mm
73"	1854mm		

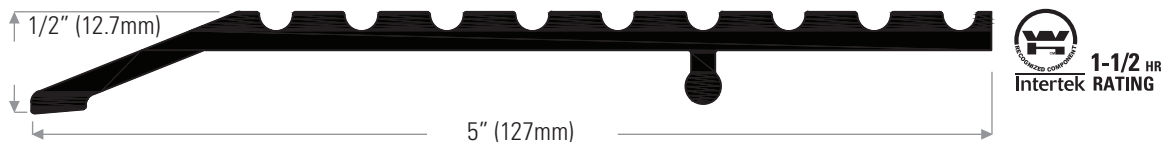


 Barrier free, ADA compliant if used as above

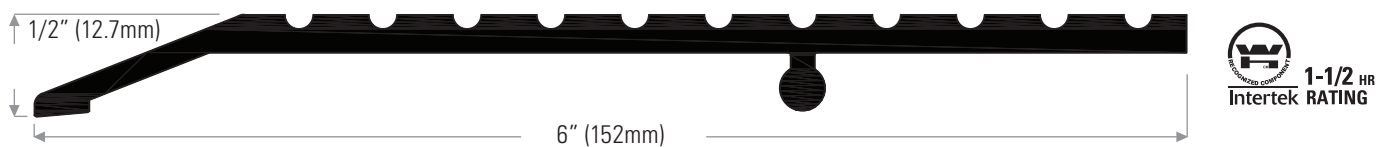
Heavy Duty Half Thresholds



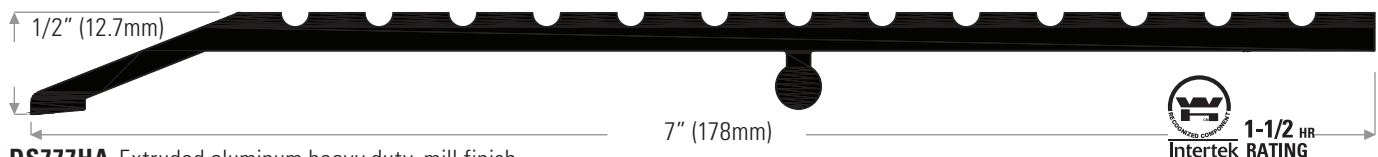
DS444HA Extruded aluminum heavy duty, mill finish



DS555HA Extruded aluminum heavy duty, mill finish




DS666HA Extruded aluminum heavy duty, mill finish



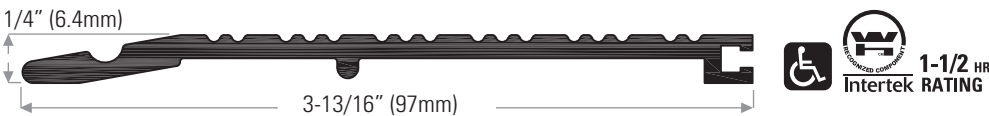
DS777HA Extruded aluminum heavy duty, mill finish



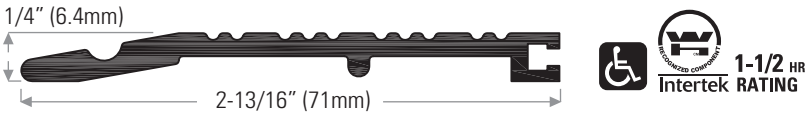
 Barrier free, ADA compliant if used as above

THRESHOLDS

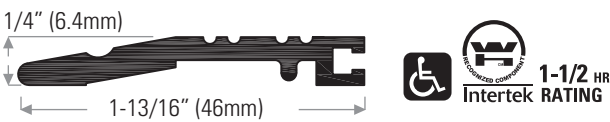
Low Rise Half Thresholds / Components



DS4440A Extruded aluminum mill finish



DS3330A Extruded aluminum mill finish

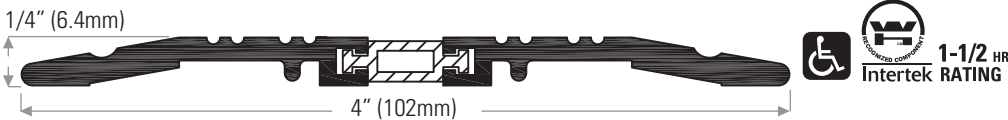


DS2220A Extruded aluminum mill finish

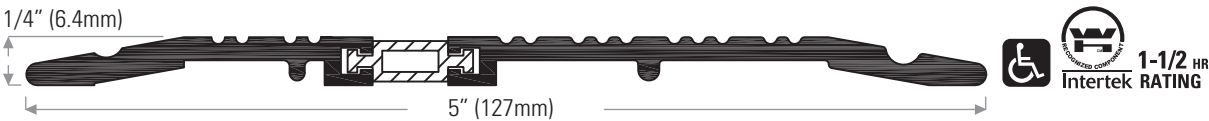
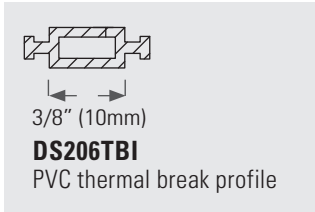


DS2002A Extruded aluminum mill finish

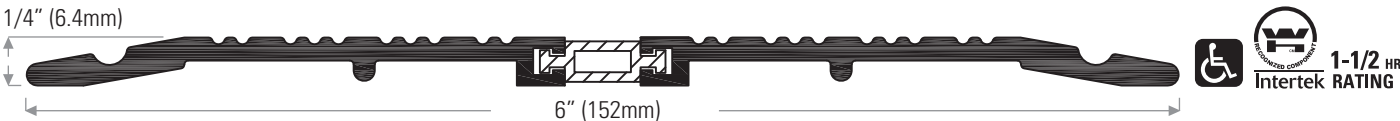
Thermally Broken 1/4" (6.4mm) Low Rise Thresholds



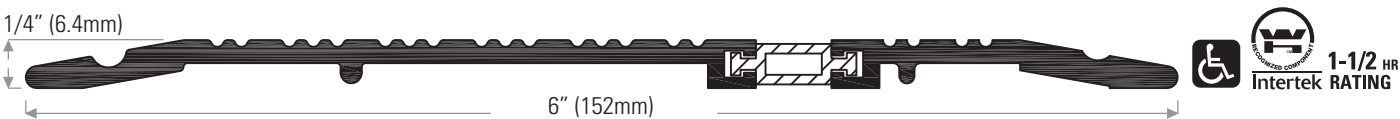
DS4001TBA Extruded aluminum mill finish, thermally broken



DS5001TBA Extruded aluminum mill finish, thermally broken



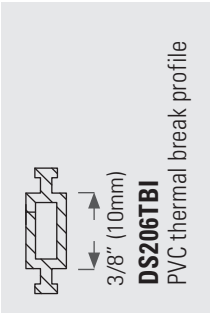
DS6001TBA Extruded aluminum mill finish, thermally broken



DS6002TBA Extruded aluminum mill finish, thermally broken

THRESHOLDS

Thermally Broken 1/4" (6.4mm) Low Rise Thresholds



1/4" (6.4mm)

7" (178mm)

DS7001TBA Extruded aluminum mill finish, thermally broken

1-1/2^{HR}
Intertek
RATING

1/4" (6.4mm)

8" (203mm)

DS8001TBA Extruded aluminum mill finish, thermally broken

1-1/2^{HR}
Intertek
RATING

1/4" (6.4mm)

9" (229mm)

DS9002TBA Extruded aluminum mill finish, thermally broken

1-1/2^{HR}
Intertek
RATING

1/4" (6.4mm)

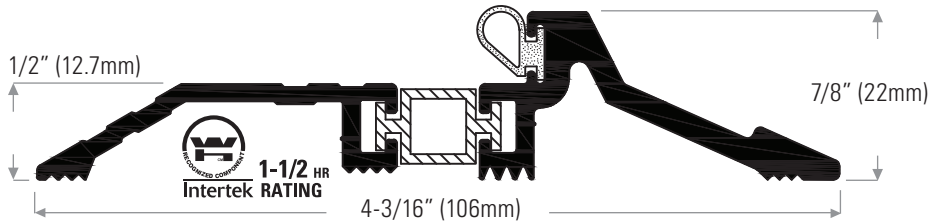
10" (254mm)

DS10002TBA Extruded aluminum mill finish, thermally broken


1-1/2^{HR}
Intertek
RATING

THRESHOLDS

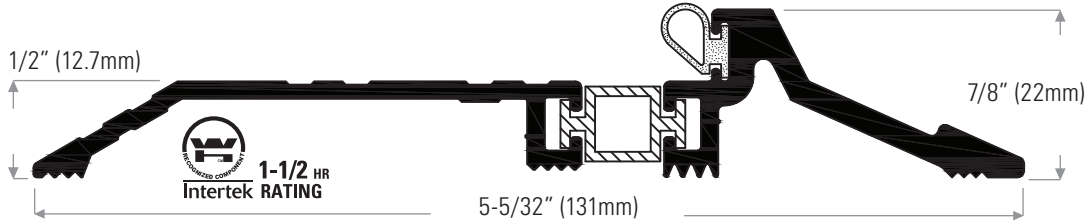
Latching Panic Exit, Thermally Broken (TB) Thresholds



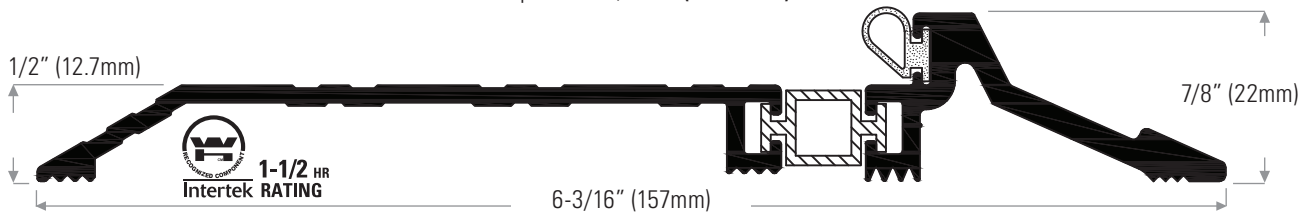
DS177X4TBA Extruded aluminum mill finish with vinyl thermal break (rated)
DS177X4TBAT Mill finish with vinyl thermal break & TPE (T) insert, black (rated)
DS177X4TBAP Mill finish with thermal break & fin pile insert, black (**not rated**)

 **DST17BL**
 Replacement
 TPE (T) insert,
 black

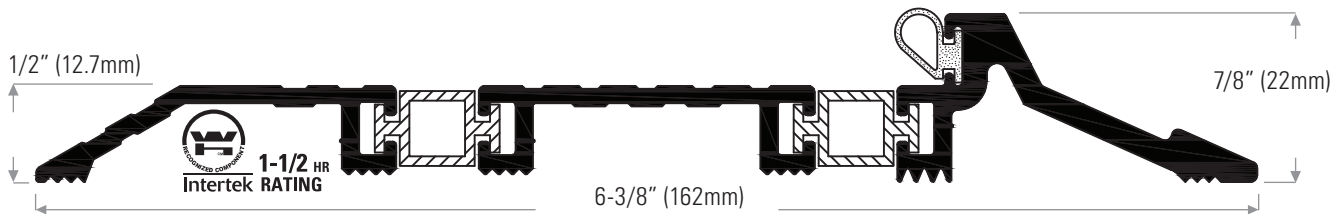
 **DS7530-270G**
 Replacement fin
 pile insert, grey



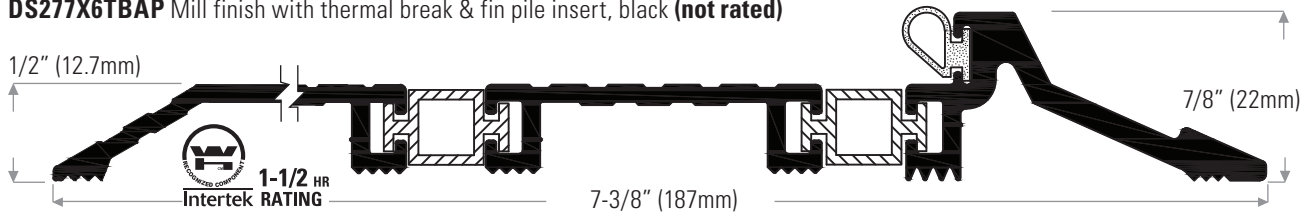
DS177X5TBA Extruded aluminum mill finish with vinyl thermal break (rated)
DS177X5TBAT Mill finish with vinyl thermal break & TPE (T) insert, black (rated)
DS177X5TBAP Mill finish with thermal break & fin pile insert, black (**not rated**)



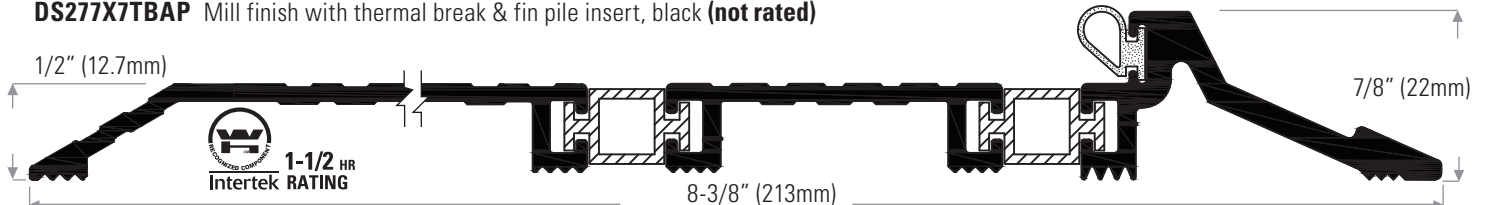
DS177X6TBA Extruded aluminum mill finish with vinyl thermal break (rated)
DS177X6TBAT Mill finish with vinyl thermal break & TPE (T) insert, black (rated)
DS177X6TBAP Mill finish with thermal break & fin pile insert, black (**not rated**)



DS277X6TBA Extruded aluminum mill finish with vinyl thermal break (rated)
DS277X6TBAT Mill finish with vinyl thermal break & TPE (T) insert, black (rated)
DS277X6TBAP Mill finish with thermal break & fin pile insert, black (**not rated**)



DS277X7TBA Extruded aluminum mill finish with vinyl thermal break (rated)
DS277X7TBAT Mill finish with vinyl thermal break & TPE (T) insert, black (rated)
DS277X7TBAP Mill finish with thermal break & fin pile insert, black (**not rated**)



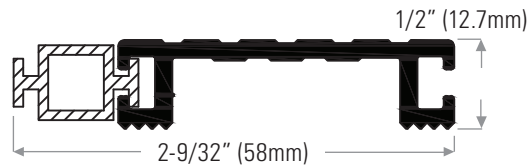
DS277X8TBA Extruded aluminum mill finish with vinyl thermal break (rated)
DS277X8TBAT Mill finish with vinyl thermal break & TPE (T) insert, black (rated)
DS277X8TBAP Mill finish with thermal break & fin pile insert, black (**not rated**)

THRESHOLDS

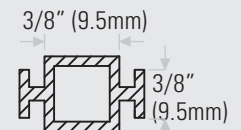
Thermally Broken Threshold Components



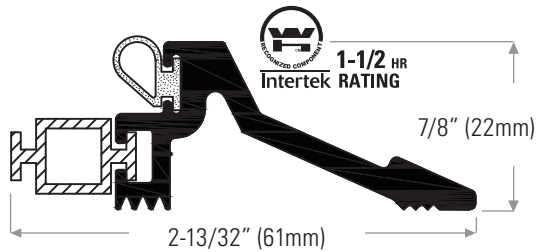
DS201A Extruded aluminum mill finish
DS201D Bronze anodized



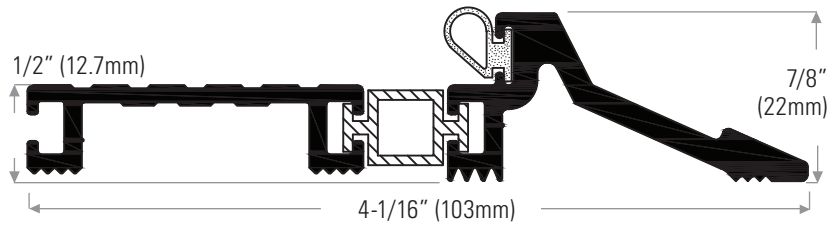
DS202TBA Extruded aluminum mill finish with thermal break insert



DS205TBI Extruded rigid pvc vinyl insert, grey, for thermally broken thresholds



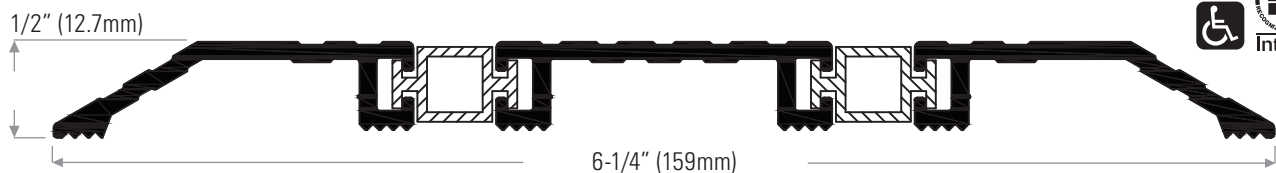
DS275TBAT Extruded aluminum mill finish with vinyl thermal break insert & TPE (T) insert



DS276TBAT Extruded aluminum mill finish with vinyl thermal break insert & TPE (T) insert



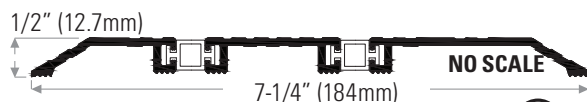
Thermally Broken Thresholds



DS603TBA Extruded aluminum mill finish with 2 thermal breaks



NOTE: By adding multiples of **DS202TBA**, wider thresholds may be achieved, consult factory. By adding **DS275TBA** (Panic Stop), wider Panic Thresholds may be achieved, consult factory.



DS703TBA Extruded aluminum mill finish with 2 thermal breaks, 7-1/4" (184mm) wide



DS803TBA Extruded aluminum mill finish with 2 thermal breaks, 8-1/4" (209mm) wide



DS804TBA Extruded aluminum mill finish with 2 thermal breaks, 8-1/4" (209mm) wide
DS804TBD Bronze anodized



DS903TBA Extruded aluminum mill finish with 2 thermal breaks, 9-1/4" (235mm) wide

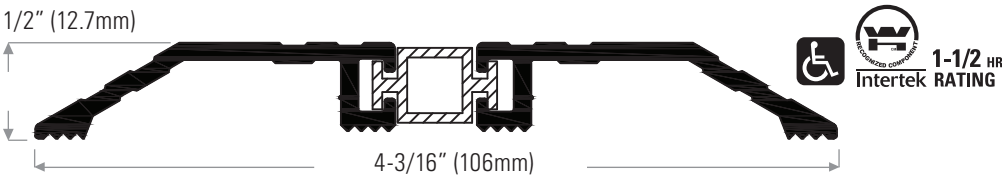


DS1003TBA Extruded aluminum mill finish with 2 thermal breaks, 10-1/4" (260mm) wide

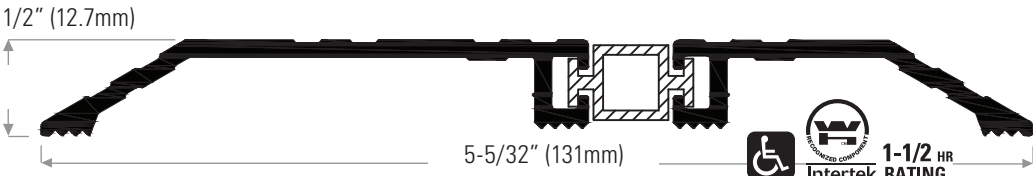


THRESHOLDS

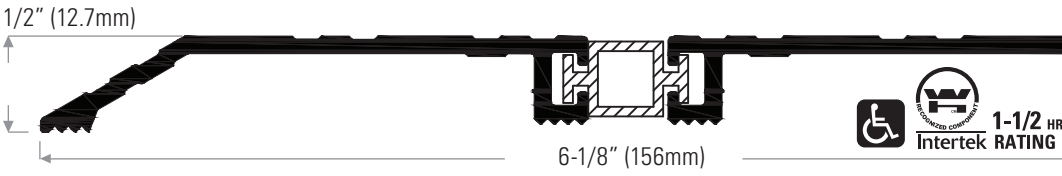
Thermally Broken Thresholds 1/2" (12.7mm) Rise



DS401TBA Extruded aluminum mill finish with vinyl thermal break



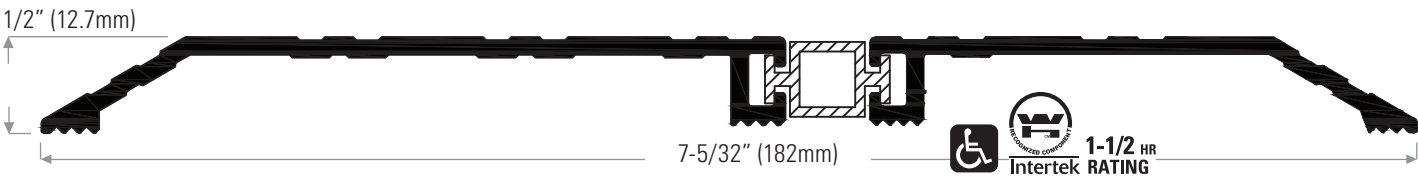
DS501TBA Extruded aluminum mill finish with vinyl thermal break



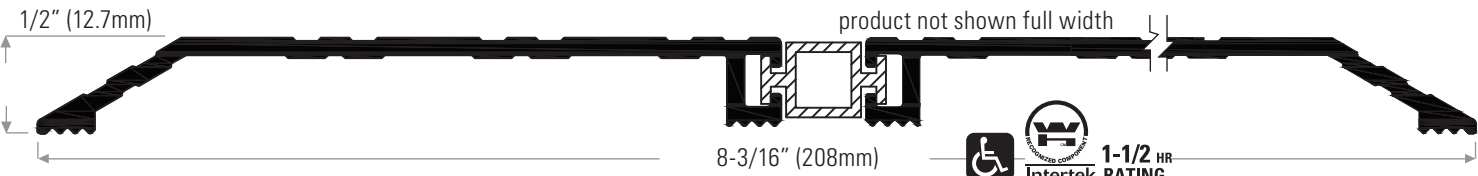
DS601TBA Extruded aluminum mill finish with vinyl thermal break



DS602TBA Extruded aluminum mill finish with vinyl thermal break



DS701TBA Extruded aluminum mill finish with vinyl thermal break



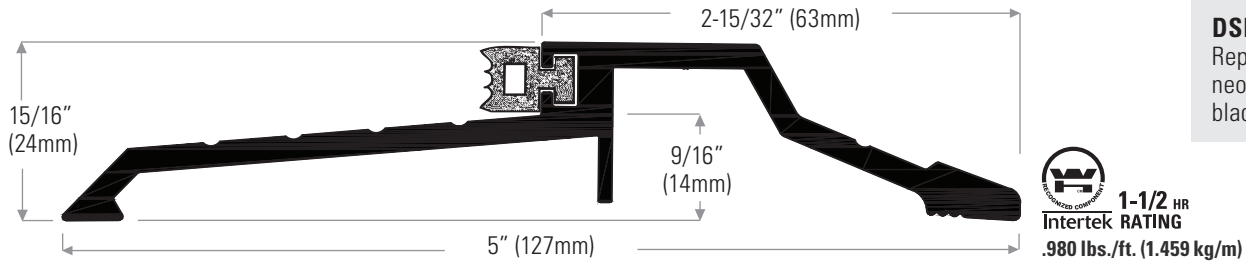
DS801TBA Extruded aluminum mill finish with vinyl thermal break

Thresholds on this page are supplied with punched countersunk holes with screws and plugs and are only available in the following NET lengths (except as noted):

36-1/2"	927mm
49"	1245mm
73"	1854mm
110"	2794mm
147"	3734mm

THRESHOLDS

Panic Exit Threshold

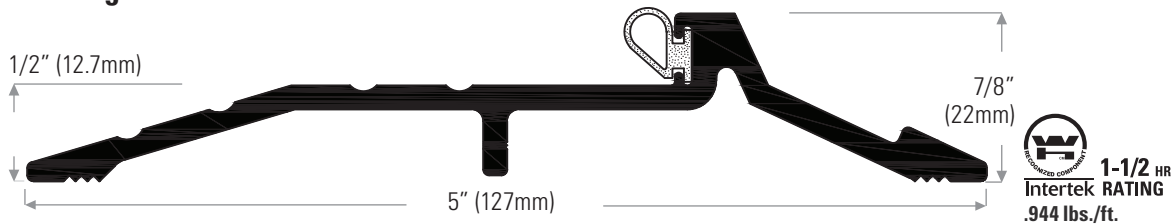


DSR38BLACK
Replacement
neoprene insert,
black

DS174A Extruded aluminum mill finish (rated)
DS174AN Mill finish with sponge neoprene insert,
black (not rated)

DS174D Bronze anodized (rated)
DS174DN Bronze anodized with sponge neoprene insert, black
(not rated)

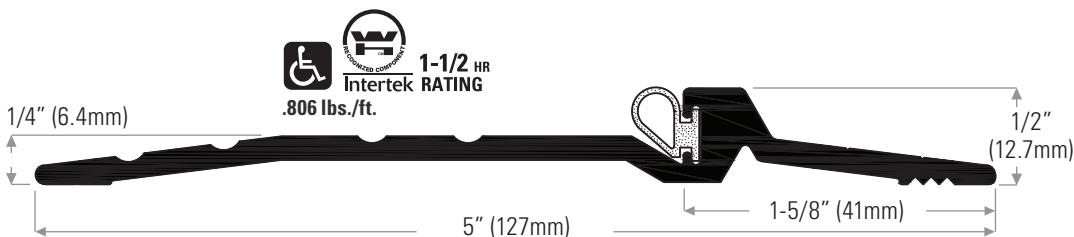
Latching Panic Exit Thresholds



DST17BL
Replacement TPE
(T) insert black, for
DS177 & DS178

DS177A Extruded aluminum mill finish, no insert (rated)
DS177AT Mill finish with TPE (T) insert, black (rated)
DS177AP Mill finish with fin-pile insert, grey
(not rated)

DS177D Bronze anodized, no insert (rated)
DS177DT Bronze with TPE (T) insert, black (rated)
DS177DP Bronze with fin pile insert, grey
(not rated)



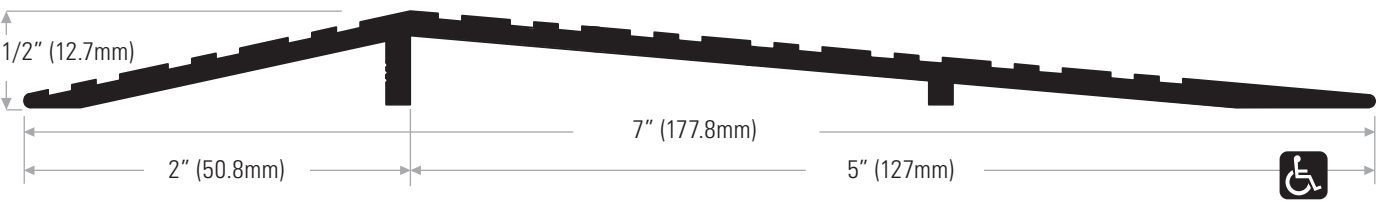
DS7530-270G
Replacement fin
pile insert, grey

DS178A Extruded aluminum mill finish, no insert (rated)
DS178AT Mill finish with TPE (T) insert, black (rated)

DS178D Bronze anodized, no insert (rated)
DS178DT Bronze with TPE (T) insert, black (rated)

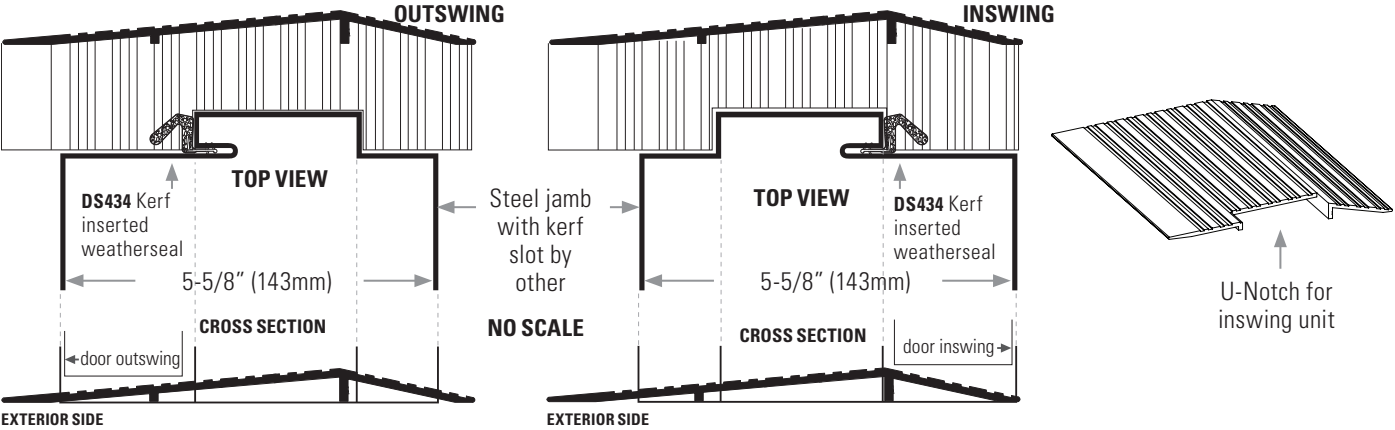
THRESHOLDS

Ramp Threshold

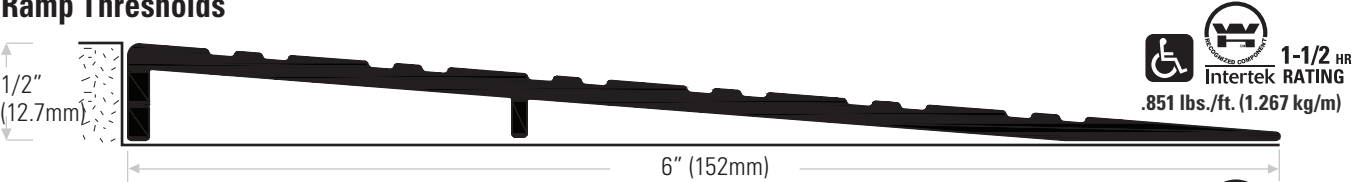


DS707A Extruded aluminum mill finish

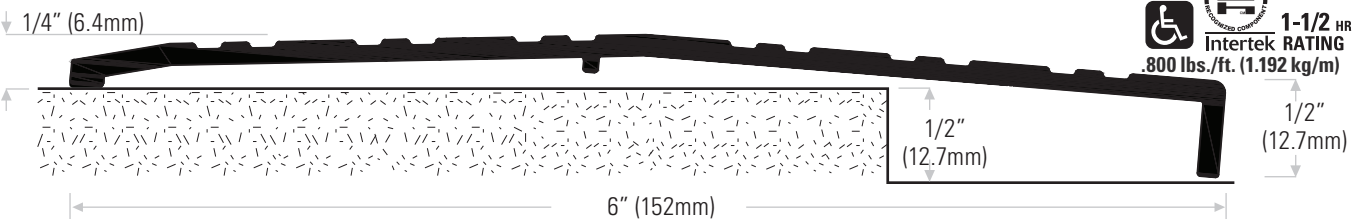
Optional U-Notch Prep by DraftSeal



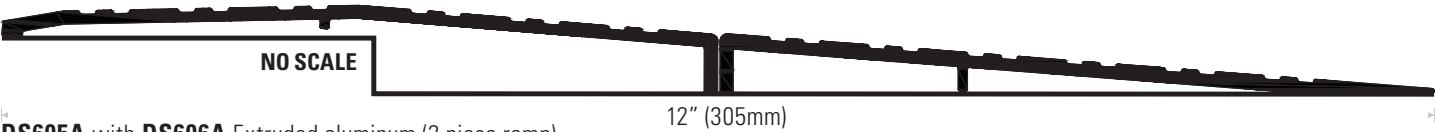
Ramp Thresholds



DS606A Extruded aluminum mill finish



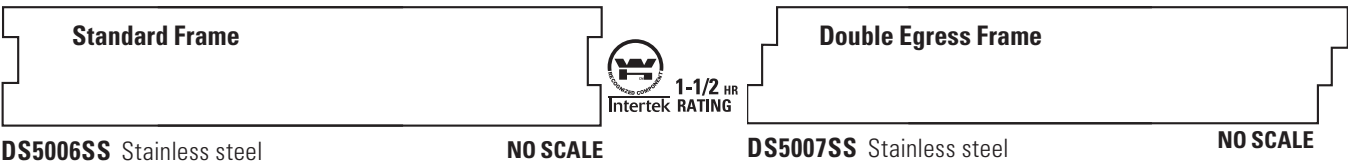
DS605A Extruded aluminum mill finish



DS605A with DS606A Extruded aluminum (2 piece ramp)

Flat Thresholds, Stainless Steel (Custom order, tmanufacturing time)

Available in 304 stainless steel 14 gauge with a #4 brushed finish. Drawings showing sizes, end notch outs & mounting holes (if needed) are required with order.

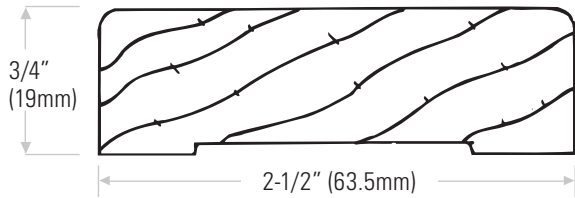


THRESHOLDS

Oak Thresholds

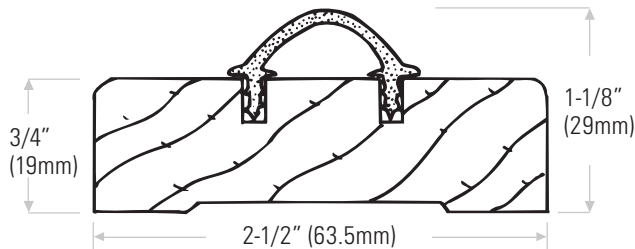
ALL OAK PROFILES SHOWN ON THIS PAGE CAN BE RIPPED FOR CUSTOM APPLICATIONS.

#10 Antique Bronze plated Robertson flat head wood screws & plastic anchors of appropriate length are supplied with all DraftSeal oak thresholds. All oak thresholds are supplied not drilled unless drilling instructions are specified with order.

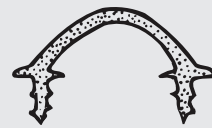


DS2230AK Oak threshold

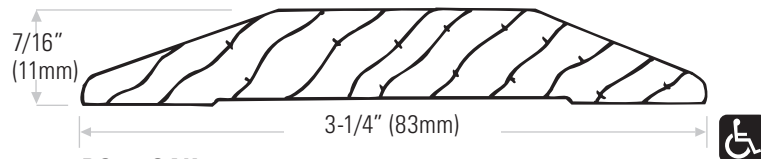
Oak thresholds on this page are supplied not drilled unless drilling instructions are specified with order and are only available in one NET length: **36-1/2" (927mm)**



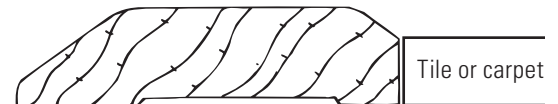
DS2230AKV Oak threshold with vinyl insert, tan



DSV23TAN Replacement vinyl insert, tan

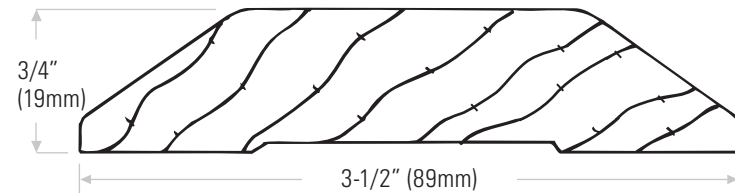


DS3510AK Oak threshold

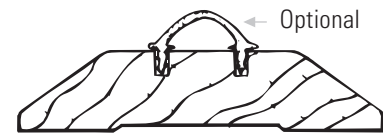


NO SCALE

Oak threshold can be ripped down to accommodate tile or carpet height



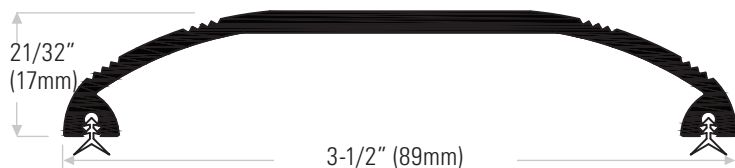
DS3530AK Oak threshold



NO SCALE

DS3530AKV Oak threshold with vinyl insert, tan

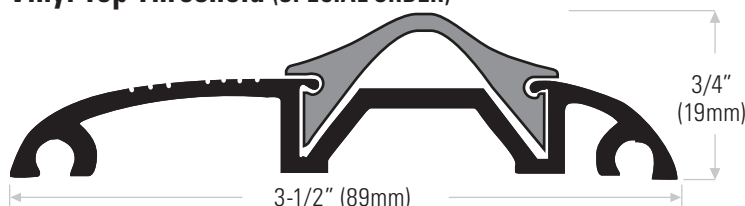
Retrofit Threshold



DS218A Extruded aluminum mill finish with vinyl feet



Vinyl Top Threshold (SPECIAL ORDER)



DS350AV Extruded aluminum mill finish with vinyl cap. Lengths available: 36-1/2" (927mm) 73" (1854mm) only.

SPECIAL ORDER ONLY, 6 TO 8 WEEKS DELIVERY.

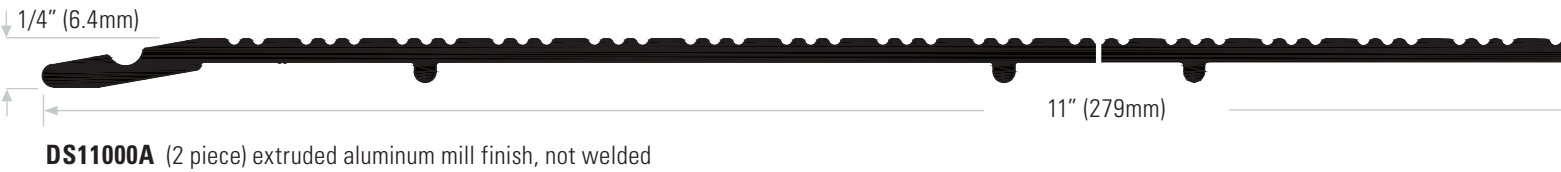


DSV50GREY Replacement vinyl insert, grey

THRESHOLDS

Low Rise Extra Wide Thresholds

NOTE: Thresholds on this page are non-returnable. Manufacturing time required for bronze anodized finish. Bronze anodized only available up to 12 ft (3658mm).





DS2648 PVC protective tape, apply to any sill or threshold.
Purchase by roll. 4" (101mm), 6" (154mm), 8" (203mm), 12" (304mm) widths.

Wide thresholds on this page 9" to 14" (229 to 356mm) are available in the following NET lengths:

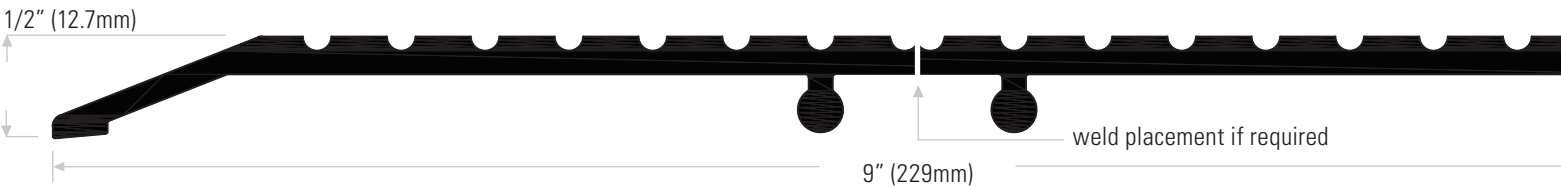
36-1/2" (927mm)
49" (1245mm)
73" (1854mm)
110" (2794mm)
147" (3734mm)

Extra wide thresholds are standard punched or drilled unless otherwise specified.

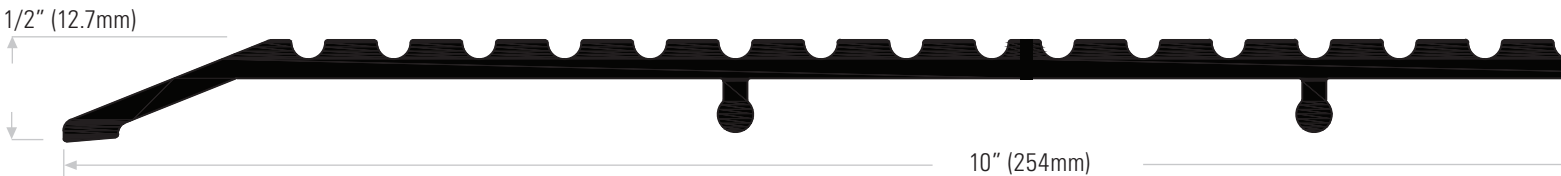
THRESHOLDS

Extra Wide Heavy Duty (H) Thresholds

NOTE: Thresholds on this page are non-returnable. Manufacturing time required for bronze anodized finish.



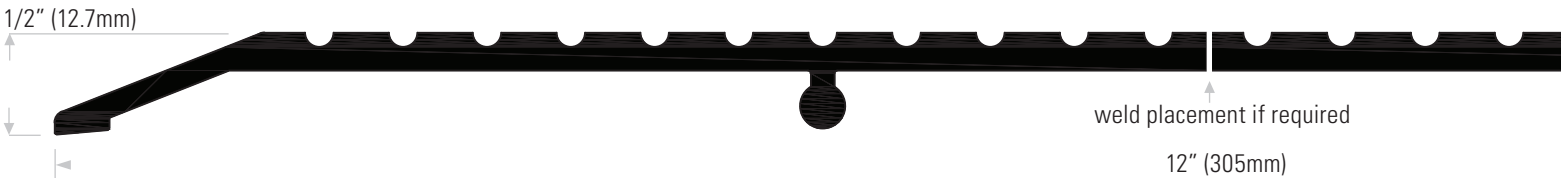
DS900HA (2 piece) extruded aluminum mill finish, not welded
DS900HWA Extruded aluminum mill finish, welded



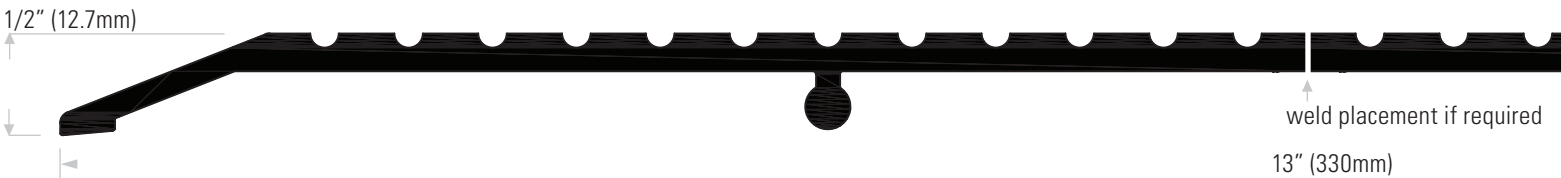
DS1000HA (1 piece) extruded aluminum mill finish
DS1000HD (1 piece) bronze anodized



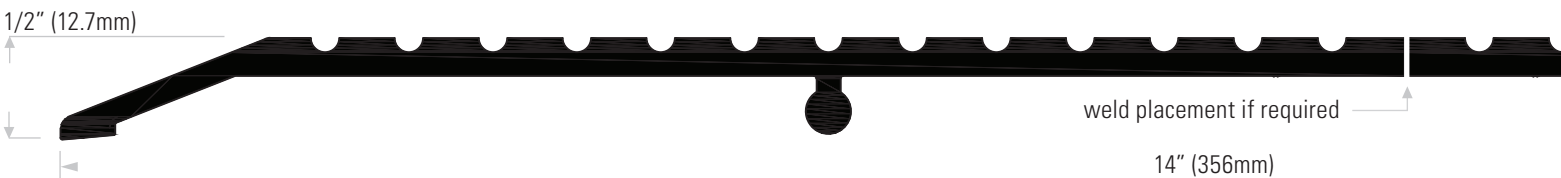
DS1100HA (2 piece) extruded aluminum mill finish, not welded
DS1100HWA Extruded aluminum mill finish, welded



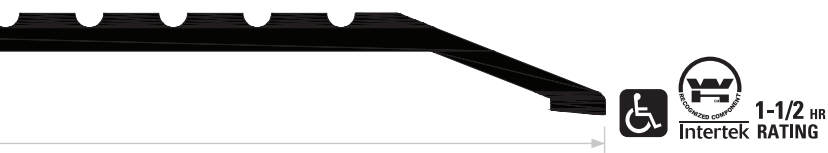
DS1200HA (2 piece) extruded aluminum mill finish, not welded
DS1200HWA Extruded aluminum mill finish, welded



DS1300HA (2 piece) extruded aluminum mill finish, not welded
DS1300HWA Extruded aluminum mill finish, welded



DS1400HA (2 piece) extruded aluminum mill finish, not welded
DS1400HWA Extruded aluminum mill finish, welded



DS2648 PVC protective tape, apply to any sill or threshold.
Purchase by roll. 4" (101mm), 6" (154mm), 8" (203mm), 12" (304mm) widths.

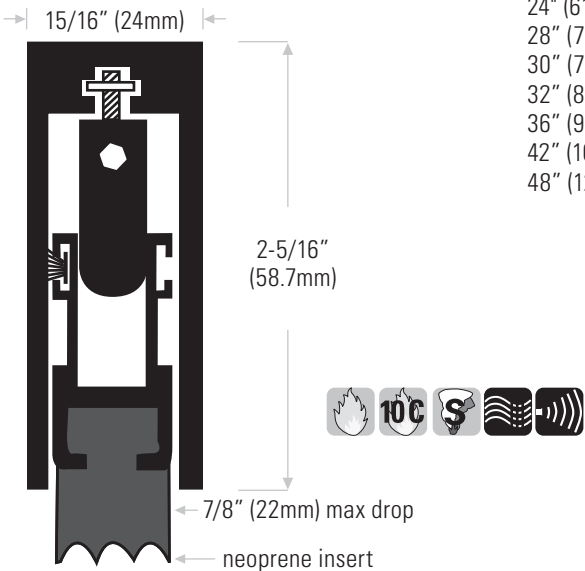
Wide thresholds on this page 9" to 14" (229 to 356mm) are available in the following NET lengths:

36-1/2" (927mm)
49" (1245mm)
73" (1854mm)
110" (2794mm)
147" (3734mm)

Extra wide thresholds are standard punched or drilled unless otherwise specified.

AUTOMATIC DOOR BOTTOMS

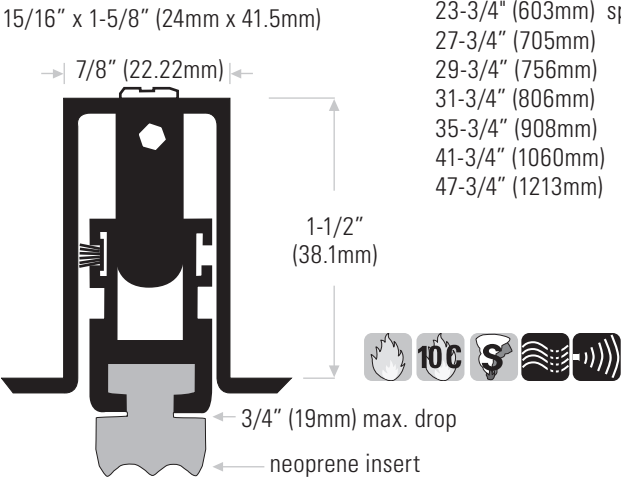
Surface Mounted Application



Lengths available:
24" (610mm) special order only
28" (711mm)
30" (762mm)
32" (813mm)
36" (914mm)
42" (1067mm)
48" (1219mm)

DS343CN Extruded aluminum clear anodized with neoprene insert, black
DS343DN Bronze anodized, 36" & 48" only (914mm & 1219mm)

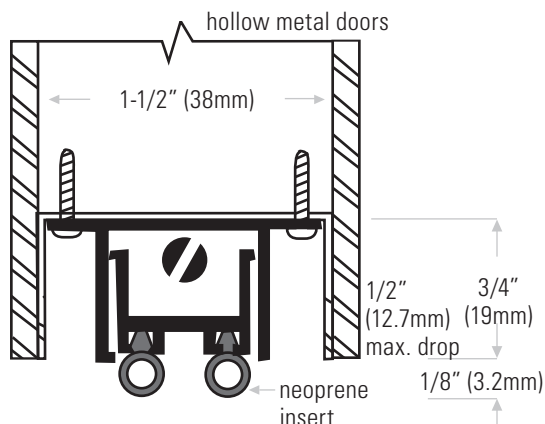
Mortise Application



Lengths available:
23-3/4" (603mm) special order only
27-3/4" (705mm)
29-3/4" (756mm)
31-3/4" (806mm)
35-3/4" (908mm)
41-3/4" (1060mm)
47-3/4" (1213mm)

DS342AN Extruded aluminum mill finish with neoprene insert, black. Available with lead insert for radiation shield. Specify "lead lined" custom order, call for manufacturing time.
DS342EC End plate (replacement part)

AUTOMATIC DOOR BOTTOMS



Lengths available:

24" (610mm) special order only
 28" (711mm)
 30" (762mm)
 32" (813mm)
 36" (914mm)
 42" (1067mm)
 48" (1219mm)

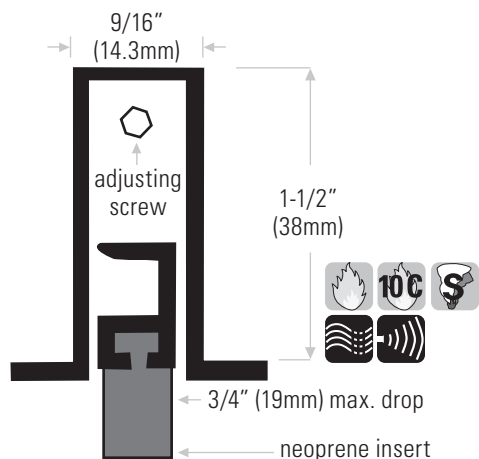


DS344AN Extruded aluminum mill finish with neoprene insert, black.

Fits in 1 5/8" x 3/4" (41mm x 19mm) bottom door channel & may be field cut (up to 4" [102mm]) in length to fit door & is reversible. This unit has an adjusting screw to regulate amount of drop to 1/2" (12.7mm). A "furring strip" may be used to lower this automatic door bottom when a deeper channel is used. Units furnished 1/2" (12.7mm) shorter than ordered length in order to fit within net door size. Door Bottoms lengths available from 24" (610mm) - 48" (1219mm). Fire ratings apply to metal doors only.

Mortise Application

5/8" x 1-9/16" (16mm x 40mm)

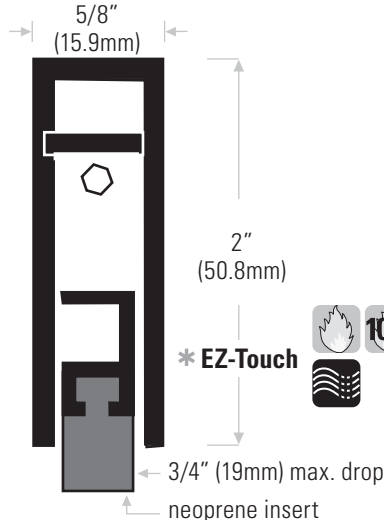


DS336AN Extruded aluminum mill finish with neoprene insert, black

Lengths available:

23-3/4" (603mm) special order only
 27-3/4" (705mm)
 29-3/4" (756mm)
 31-3/4" (806mm)
 35-3/4" (908mm)
 41-3/4" (1060mm)
 47-3/4" (1213mm)

Surface Mounted Application



DS335CN Extruded aluminum clear anodized with neoprene insert, black
DS335DN Bronze anodized with neoprene insert, black. Custom order, call for manufacturing time. 36" & 48" only (914mm & 1219mm)

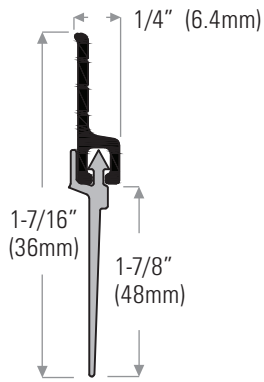
Lengths available:

24" (610mm) special order only
 28" (711mm)
 30" (762mm)
 32" (813mm)
 36" (914mm)
 42" (1067mm)
 48" (1219mm)

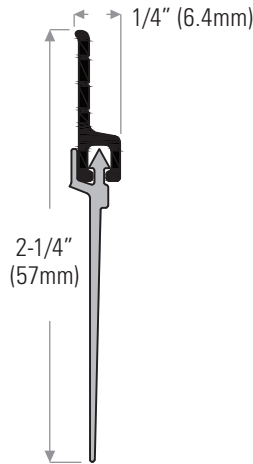


* The **EZ-Touch** door bottom requires only 3 to 5 pounds of pressure to activate the drop bar mechanism. Light gauge materials have allowed us to perfect a door bottom suited for those applications when the pressure to close the door is critical. We've included the same proven technology used in all of our other automatic door bottoms. Accessibility requirements remind us of the necessity for everyone to be able to operate doors with ease. Our EZ-Touch door bottom meets that need & still provides an effective seal for any application. End caps furnished standard.

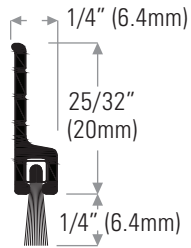
DOOR BOTTOM SWEEPS



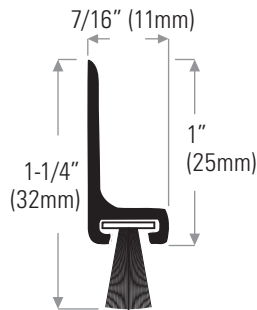
- DS140AV** Extruded aluminum mill finish with vinyl insert, grey
DS140DV Bronze anodized with black insert
DS140WV Painted white with grey insert
DSV40BL Replacement black insert
DSV40GREY Replacement grey insert



- DS156AV** Extruded aluminum mill finish with vinyl insert, grey
DS156DV Bronze anodized with grey insert
DS156WV Painted white with grey insert
DSV56GREY Replacement grey insert



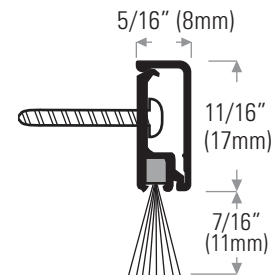
- DS110AP** Extruded aluminum mill finish with pile insert, black
DS110DP Bronze anodized
DSP10BL Replacement pile insert, black



- DS144AP** Extruded aluminum mill finish with fin pile insert
DS144BP Painted brown
DS144WP Painted white
 Lengths available: 36" (914mm), 48" (1219mm), 84" (2134mm), 96" (2438mm) & 180" (4572mm)



DS7545-270G
Replacement fin pile insert grey

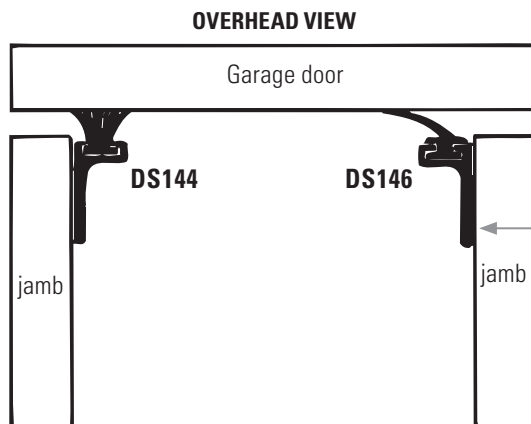


Sweep With Snap-On Cover To Conceal Screws

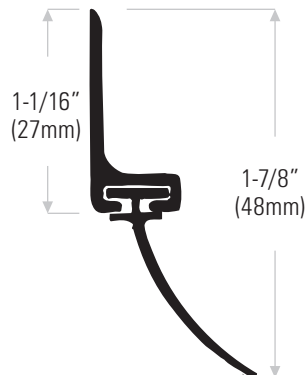


- DS158A** Extruded aluminum mill finish with nylon brush insert, black.
 Lengths available: 36" (914mm) & 48" (1219mm)
DS158C Clear anodized
DS158D Bronze anodized
DS158W Painted white
DSBRUSH716BL Replacement brush insert, black

WEATHERSEALS (OVERHEAD, SLIDING & GARAGE DOOR)

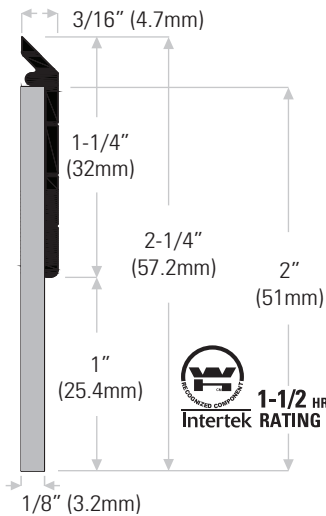


NO SCALE

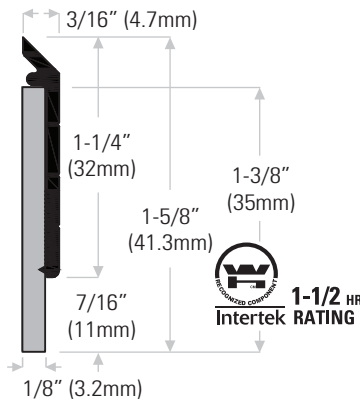


- DS146AV** Extruded aluminum mill finish TPE (T) insert
DS146BV Extruded aluminum brown painted with TPE (T) insert
DS146WV White painted with TPE (T) insert
DSN47V Replacement TPE (T) insert, grey

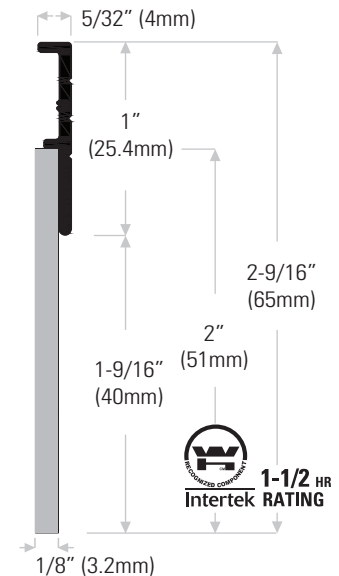
DOOR BOTTOM SWEEPS



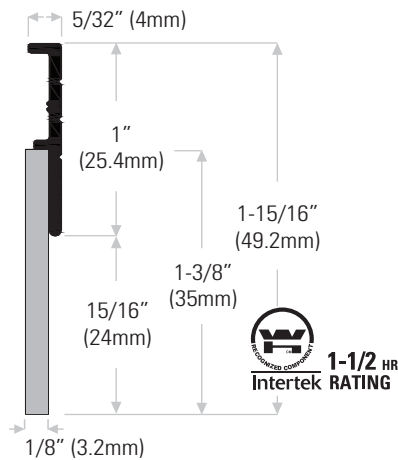
DS138CN-2 Extruded aluminum clear anodized with rubber insert, black, 1/8" x 2" (3.2mm x 51mm)
DS138DN-2 Bronze anodized
DSN38BL2 Replacement rubber insert, black



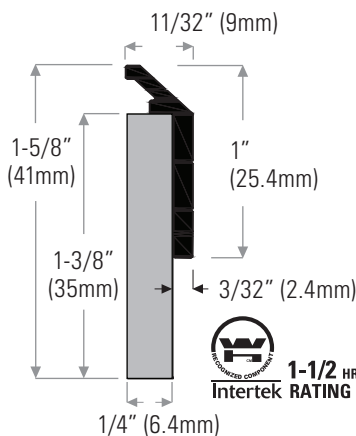
DS138CN Extruded aluminum clear anodized with rubber insert, black, 1/8" x 1-3/8" (3.2mm x 35mm)
DS138DN Bronze anodized
DSN38BL Replacement rubber insert, black



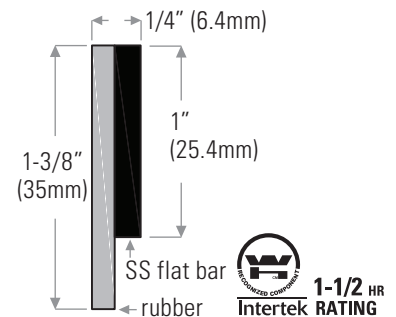
DS136CN-2 Extruded aluminum clear anodized with rubber insert, black, 1/8" x 2" (3.2mm x 51mm)
DS136DN-2 Bronze anodized



DS136CN Extruded aluminum clear anodized with rubber insert, black, 1/8" x 1-3/8" (3.2mm x 35mm)
DS136DN Bronze anodized

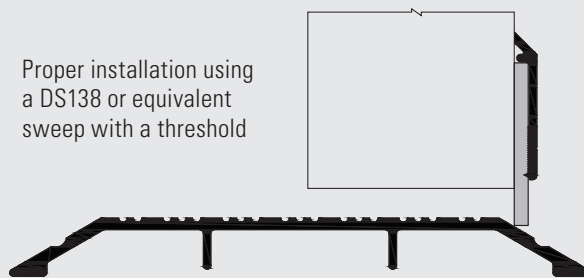


DS135CN Extruded aluminum clear anodized with 1/4" x 1-3/8" (6.4mm x 35mm) rubber insert, black
DSN35BL Replacement neoprene insert, black



DS238SSN Stainless steel with rubber insert, black

Proper installation using a DS138 or equivalent sweep with a threshold

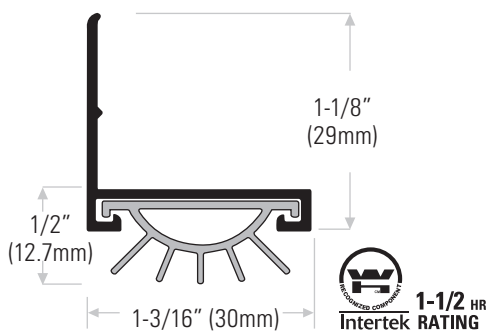


Door bottom sweeps on this page are supplied with punched holes and screws and are only available in the following NET lengths:

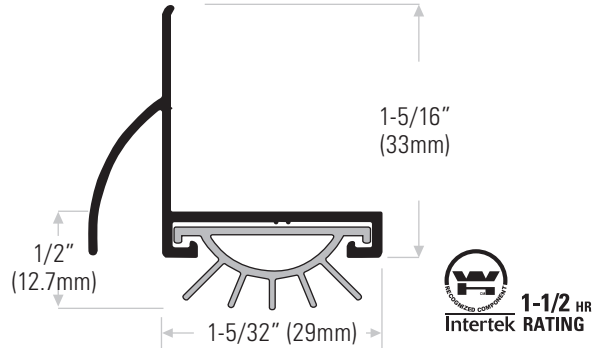
36" (914mm)
48" (1219mm)
84" (2134mm)
96" (2438mm)

DOOR SHOES (ALUMINUM)

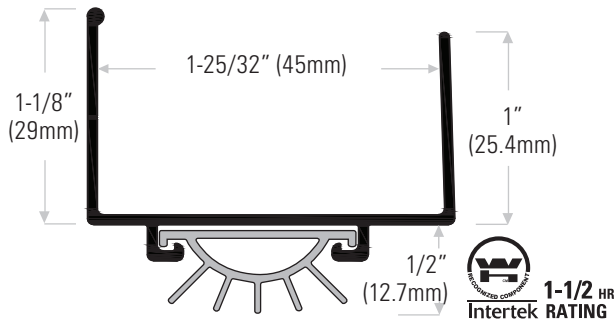
Door shoes on this page are supplied with punched holes and screws and are available in the following NET lengths: 36" (914mm) & 48" (1219mm). Custom lengths available, call for manufacturing time.



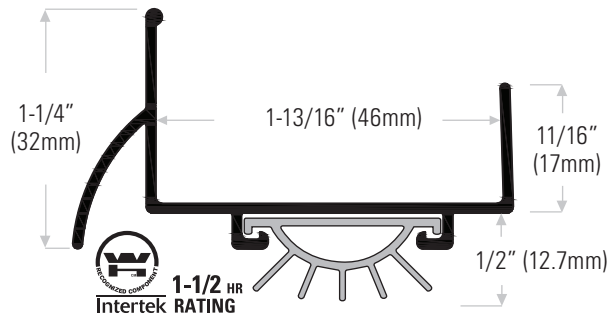
DS211AT Extruded aluminum mill finish with TPE (T) insert
DS211DT Bronze anodized



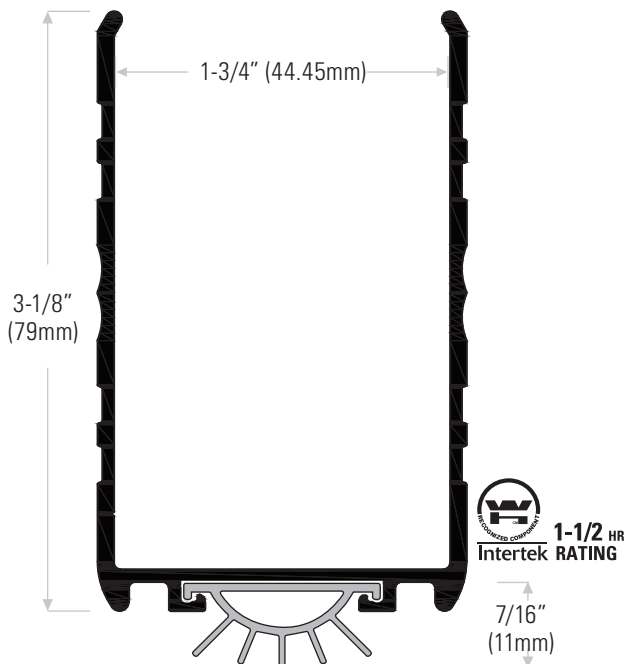
DS210AT Extruded aluminum mill finish with TPE (T) insert
DS210DT Bronze anodized



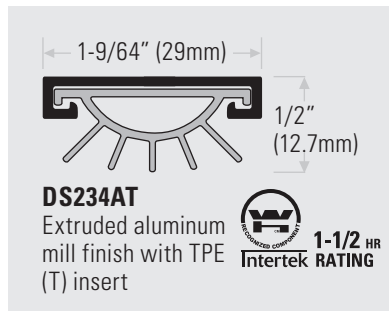
DS217AT Extruded aluminum mill finish with TPE (T) insert
DS217DT Bronze anodized



DS216AT Extruded aluminum mill finish with TPE (T) insert
DS216DT Bronze anodized



DS212AT Extruded aluminum mill finish with TPE (T) insert
DS212DT Bronze anodized

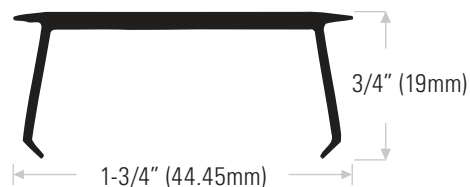


DS234AT
Extruded aluminum
mill finish with TPE
(T) insert



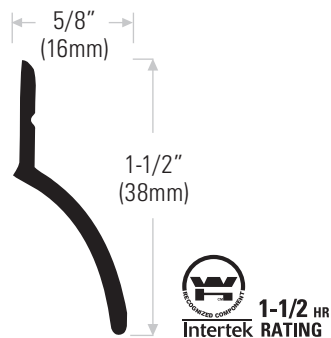
DST16BL
Replacement TPE (T)
insert, black, for products
on this page

Door Top Cap For Hollow Metal Doors

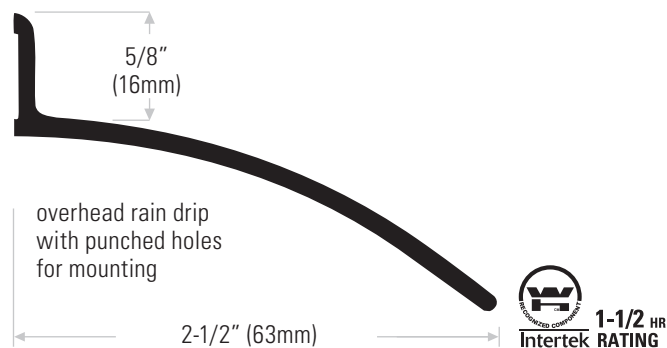


DS388 Extruded rigid vinyl grey.
Length available: 9 ft. (2743mm) only

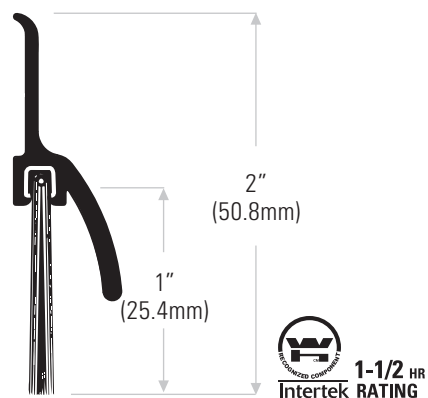
RAIN DRIPS



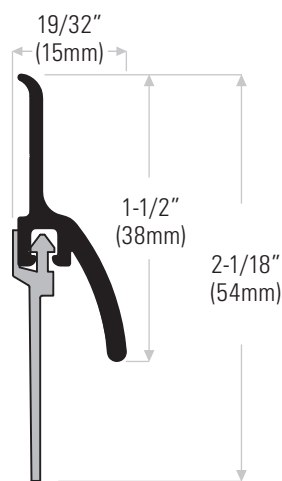
DS164A Extruded aluminum mill finish.
Lengths available:
36" (914mm) & 48" (1219mm)
DS164D Bronze anodized



DS166C42 Extruded aluminum clear anodized, 42" (1067mm) length
DS166C54 Clear anodized, 54" (1372mm) length
DS166C84 Clear anodized, 84" (2134mm) length
DS166C168 Clear anodized, 168" (4267mm) length



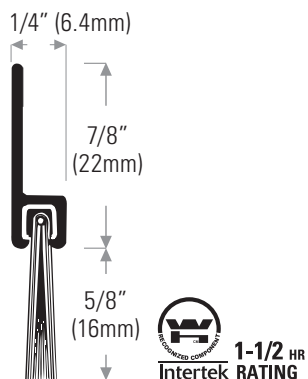
DS161ANB Extruded aluminum mill finish with nylon brush insert, black. Lengths available: 36" (914mm) & 48" (1219mm)
DS161DNB Bronze anodized



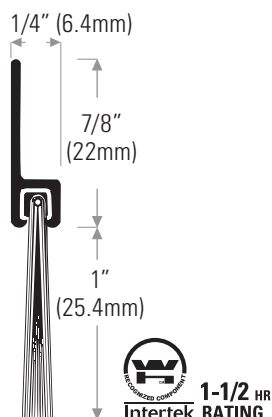
DS162AV Extruded aluminum mill finish with vinyl insert, grey. Lengths available: 36" (914mm) & 48" (1219mm)
DS162DV Bronze anodized
DSV62GREY Replacement vinyl insert, grey

NYLON BRUSH (NB) DOOR BOTTOM SWEEPS • UBC 7-2 (1997) When Used As A Door Bottom Sweep Only

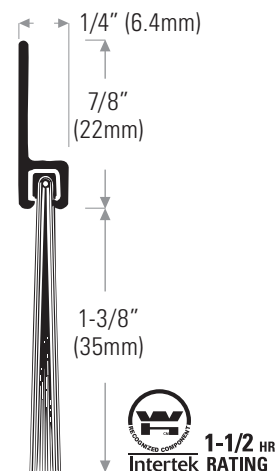
Lengths available: 36" (914mm), 48" (1219mm), 84" (2134mm) & 96" (2438mm).



DS148CNB Clear anodized with brush insert
DS148DNB Bronze anodized
DSBRUSH58BL Replacement brush insert, black

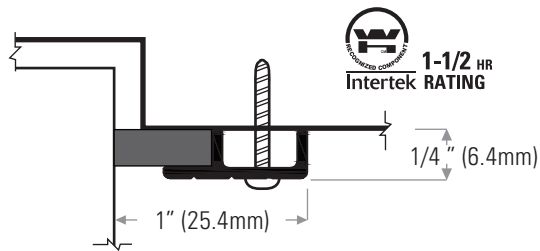


DS149CNB Clear anodized with brush insert
DS149DNB Bronze anodized
DSBRUSH1BL Replacement brush insert, black



DS150CNB Clear anodized with brush insert
DS150DNB Bronze anodized
DSBRUSH138BL Replacement brush insert, black

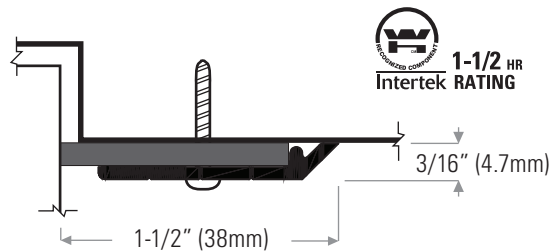
DOOR WEATHERSEALING



DS130CR Extruded aluminum clear anodized with sponge neoprene insert

DS130DR Bronze anodized

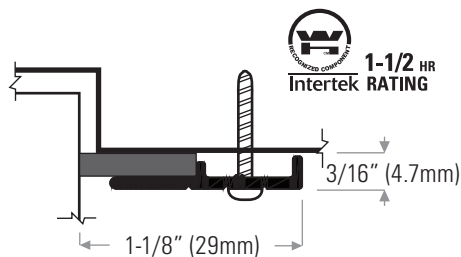
DSR30BL Replacement neoprene sponge insert, black, 1/4" x 1/2" (6.4mm x 12.7mm)



DS139CR Extruded aluminum clear anodized with sponge neoprene insert

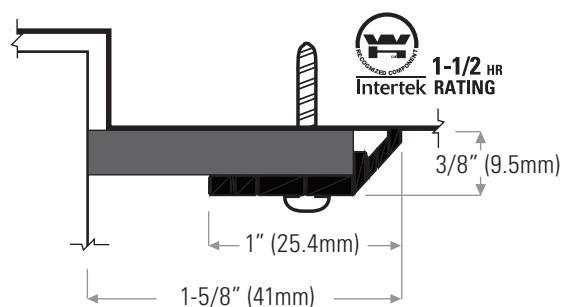
DS139DR Bronze anodized

DSR39BL Replacement sponge neoprene insert, black, 3/16" x 1-1/4" (6.4mm x 12.7mm)



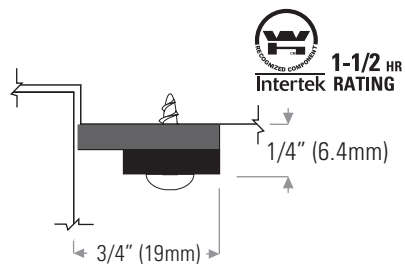
DS134CR Extruded aluminum clear anodized with sponge neoprene insert

DSR34BL Replacement neoprene sponge insert, black, 3/16" x 5/8" (4.7mm x 16mm)



DS132CR Extruded aluminum clear anodized with sponge neoprene insert

DSR32BL Replacement sponge neoprene insert, black, 1/4" x 1-1/8" (6.4mm x 29mm)



DS243SSR Stainless steel with sponge neoprene insert.

DSR43BL Replacement neoprene sponge insert, black 3/4" x 3/16" (19mm x 5mm) thick

Weatherseals on this page are supplied with punched holes and screws and are only available in the following NET lengths:

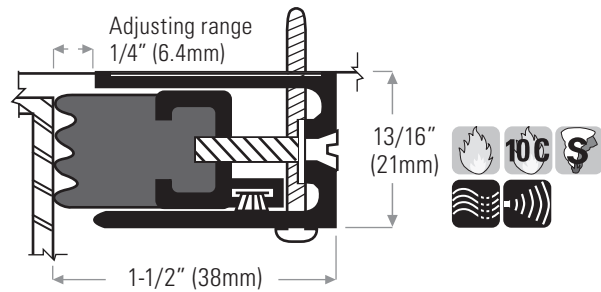
1/3' x 2/7' set	(914 x 2134mm)
1/3' x 2/8' set	(914 x 2438 mm)
1/6' x 2/7' set	(1829 x 2134mm)
3 x 8' set	(2438mm)
1 x 14' length	(4267mm)

ADJUSTABLE-JAMB SOUND SEALS

Sound Transmission Class (STC) Rated Door Assemblies

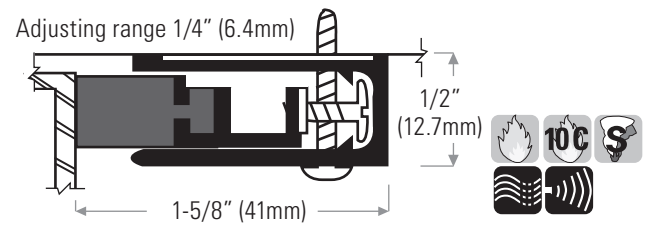
STC RATING ON DOOR	STC RATING DOOR WITH GASKET	PERIMETER SEALS	AUTOMATIC DOOR BOTTOM	THRESHOLD
STC 30	30	DS340 or DS339	DS343CR	DS174N
STC 40	37	DS340 or DS339	DS343CR	DS174N
STC 50	43	DS340	DS343CR	DS174N

Weatherseals and sound seals on this page are supplied with punched holes and screws and are available in the following NET lengths / sets: 1/36" x 2/84" set (914 x 2134mm) & 1/72" x 2/84" set (1829 x 2134mm). Custom lengths available, call for manufacturing time.



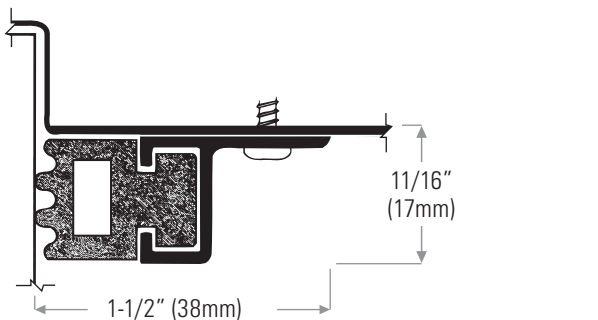
DS340CN Extruded aluminum clear anodized with neoprene insert, black

DS340DN Bronze anodized. Custom order, call for manufacturing time.



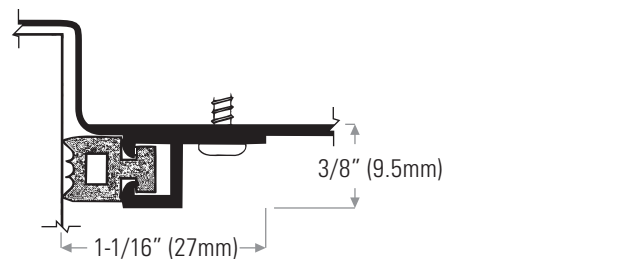
DS339CN Extruded aluminum clear anodized with neoprene insert, black

DS339DN Bronze anodized. Custom order, call for manufacturing time.



DS341CN Clear anodized with neoprene insert, black

DSN41BLACK Replacement neoprene insert, black



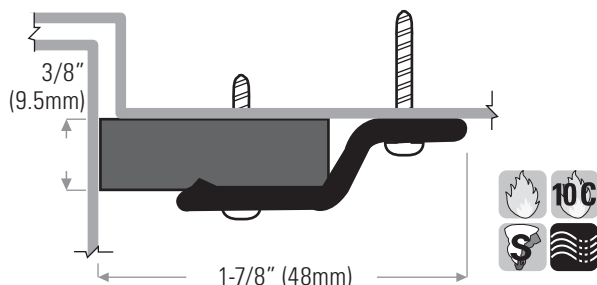
DS338CN Clear anodized with neoprene insert, black

DS338DN Bronze anodized

DSR38BLACK Replacement neoprene insert, black

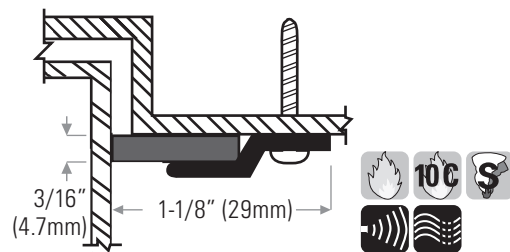
DOOR WEATHERSEALING

Dual Screw Mounting



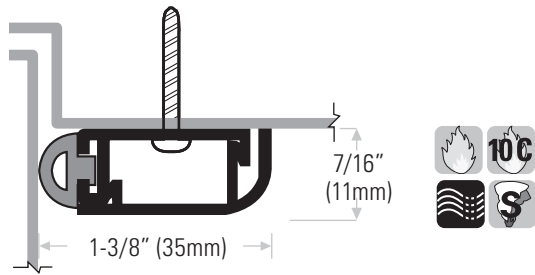
DS131CN Extruded aluminum clear anodized with 3/8" x 1-1/4" (9.5mm x 32mm) neoprene insert

DSN31BL Replacement neoprene insert, black



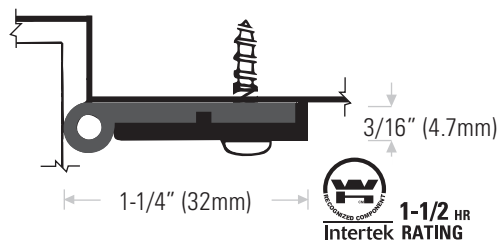
DS142CN Extruded aluminum clear anodized with neoprene insert

DOOR WEATHERSEALING, HOLLOW BULB



Snap-On Cover To Conceal Screws

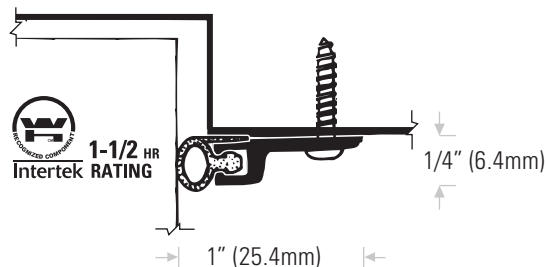
DS113CS Extruded aluminum clear anodized with silicone insert, black



DS133CT Extruded aluminum clear anodized with TPE (T) insert, black

DS133DT Bronze anodized

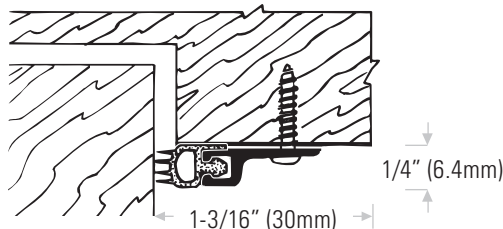
DST33BL Replacement TPE (T) insert, black



DS103AT Extruded aluminum mill finish with TPE (T) insert

DS103DT Bronze anodized

DST03BL Replacement TPE (T) insert, black



DS104AV Extruded aluminum mill finish with cold temp vinyl insert

DS104WV Painted white

DS104AV17 Mill finish set 1/36\" x 2/84\"

DS104AV20 Mill finish set 1/72\" x 2/84\"

DSV04GREY Replacement vinyl insert, grey

Weatherseals on this page are supplied with punched holes & screws and are available in the following NET lengths / sets:

1/3' x 2/7' set (914 x 2134mm)

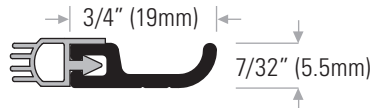
1/3' x 2/8' set (914 x 2438 mm)

1/6' x 2/7' set (1829 x 2134mm)

3 x 8' set (2438mm)

1 x 14' length (4267mm)

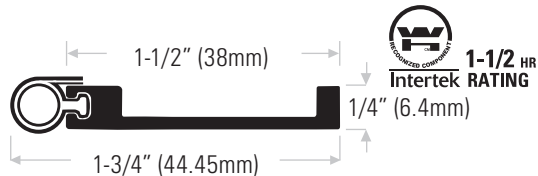
Certain products are not available in all sizes listed, refer to price list.



DS112AT Extruded aluminum mill finish with TPE (T) insert

DS112DT Bronze anodized

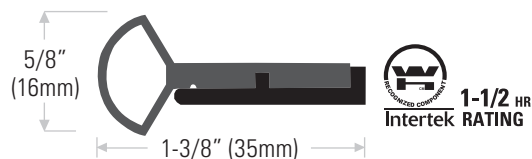
DST00BL Replacement TPE (T) insert, black



Perimeter seal compatible with parallel arm closers

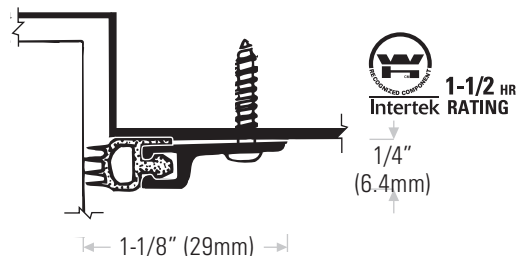
DS118CT Extruded aluminum clear anodized with TPE (T) insert

DST03BL Replacement TPE (T) insert, black.



DS143CT Extruded aluminum clear anodized with TPE (T) insert, black

DST43BL Replacement TPE (T) insert, black



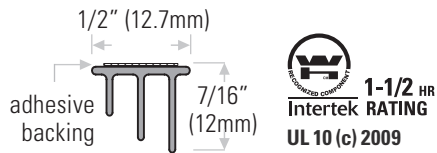
DS100AT Extruded aluminum mill finish with TPE (T) insert

DS100DT Bronze anodized

DST00BL Replacement TPE (T) insert, black

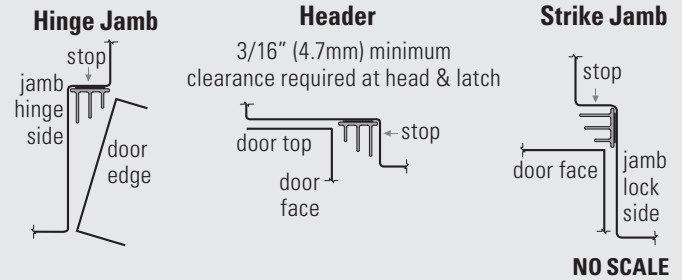
ADHESIVE-BACKED GASKET SEALS

Triple Fin Silicone Adhesive-Backed Fire Rated Gasketing

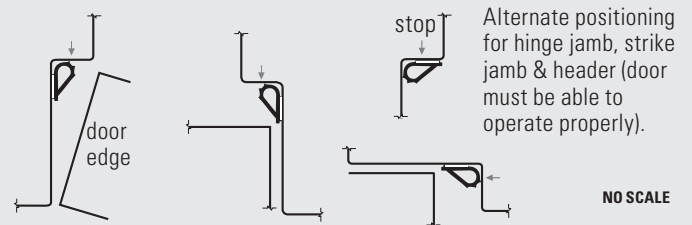


DSS99D3	bronze colour, 1/36" (5.18m)
DSS99D6	bronze colour, 1/72" (6.40m)
DSS99D7	bronze colour, 1/84" (7.62m)
DSS99D8	bronze colour, 1/96" (93.2m)
DSS99D10	bronze colour, 1/120"
DSS99D17	bronze colour, 1/3 ft x 2/7 ft
DSS99D19	bronze colour, 1/3 ft x 2/8 ft
DSS99D20	bronze colour, 1/6 ft x 2/7 ft
DSS99D21	bronze colour, 3/7 ft
DSS99D24	bronze colour, 3/8 ft

Application Details for DSS99



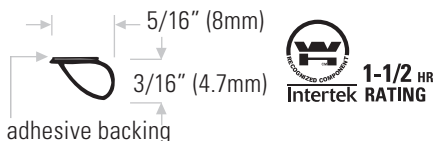
Application Details for DSS11, DSS66, DS44 & DS55



Silicone Adhesive-Backed Fire Rated Gasketing

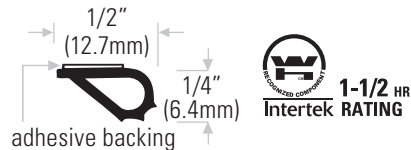
For Wood Door & Metal Frame

This design is for those applications with very tight clearances from door edge to jamb & the pressure to close the door is critical.



Bronze		White	
DSS11D17	17 ft. (5.18m)	DSS11W17	17 ft. (5.18m)
DSS11D21	21 ft. (6.40m)	DSS11W21	21 ft. (6.40m)
DSS11D25	25 ft. (7.62m)	DSS11W25	25 ft. (7.62m)
DSS11D306	306 ft. (93.2m)	DSS11W306	306 ft. (93.2m)

For Hollow Metal Door & Metal Frame

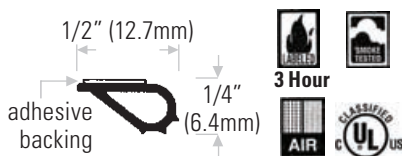


Bronze		White	
DSS66D17	17 ft. (5.18m)	DSS66W17	17 ft. (5.18m)
DSS66D21	21 ft. (6.40m)	DSS66W21	21 ft. (6.40m)
DSS66D25	25 ft. (7.62m)	DSS66W25	25 ft. (7.62m)
DSS66D306	306 ft. (93.2m)	DSS66W306	306 ft. (93.2m)

Santoprene® Adhesive-Backed Fire / Smoke Rated Gasketing

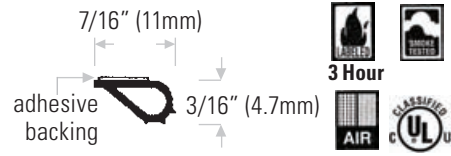
Santoprene® self-adhesive, dark bronze, flexible from -80° to 150° Fahrenheit (-62° to 65° Celsius). Not affected by mildew, fungus or ultra-violet light.

For Hollow Metal Door & Metal Frame



DS44D17	bronze, 17 ft. (5.18m)
DS44D21	bronze, 21 ft. (6.40m)
DS44D25	bronze, 25 ft. (7.62m)
DS44D500	bronze, 515 ft. (157m)

For Wood Door & Metal Frame

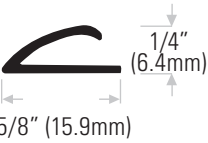


DS55D17	bronze, 17 ft. (5.18m)
DS55D21	bronze, 21 ft. (6.40m)
DS55D25	bronze, 25 ft. (7.62m)
DS55D515	bronze, 515 ft. (157m)

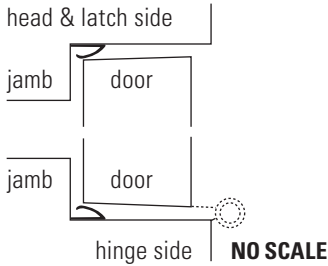
All adhesive gaskets have a limited shelf life. These products must be used within 6 months of purchase & must be stored between 50° & 100° Fahrenheit (10° & 38° Celsius).

ADHESIVE-BACKED JAMB SEALS

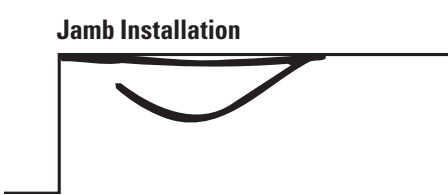
Vinyl-Flex (Compression) Seal, Adhesive-Backed



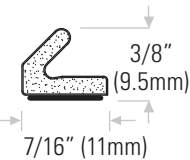
DS117T84 tan, 84" (2134mm) only
DS117W84 white



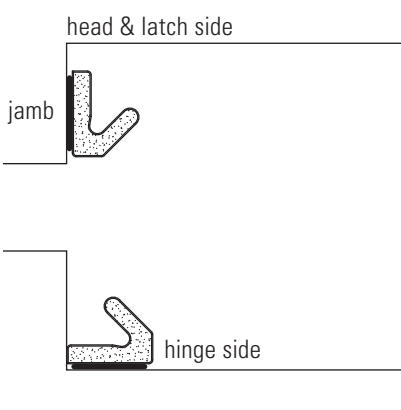
DS116T84 tan, 84" (2134mm) only
DS116W84 white



Compression Seal, Adhesive-Backed

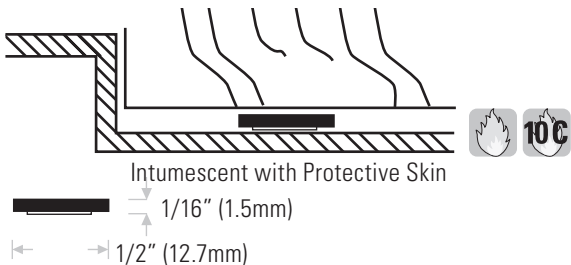


DS415B96 brown, 96" (2438mm)
DS415B144 brown, 144" (3658mm)
DS415W96 white, 96" (2438mm)
DS415W144 white, 144" (3658mm)
DS415BL144 black, 144" (3658mm)



Intumescent Seal, Adhesive-Backed (Custom order, call for manufacturing time)

1/8" (3.2mm) clearance required between doors & between door & frame. Intumescent materials are formulated to expand at 375° to 400° Fahrenheit (190° to 404° Celsius) up to 8-10 times their original thickness; completely sealing the gap (jamb & head) & between doors during a fire.



DS200-17BL black, 17ft roll (5.18m)
DS200-21BL black, 21ft roll (6.40m)

Application:

ESS 20, 45, 60, 90 Minute rated category B wood doors up to:
Single swing: 4'0 x 9'0 / Pairs: 8'0 x 9'0

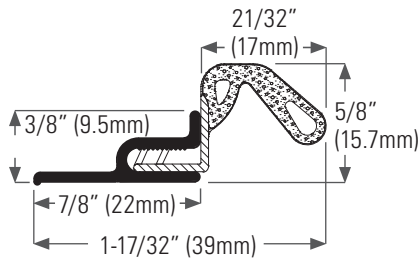
ESS Meeting Edge Application up to 8'0 x 9'0 pairs of category B wood doors: 20 Minute rated with single strip installed

ESS 45, 60 Minute rated with two strips installed

All adhesive gaskets have a limited shelf life. These products must be used within 6 months of purchase & must be stored between 50° & 100° Fahrenheit (10° & 38° Celsius).

RETROFIT DOOR WEATHERSEALING

Superior Plus Weathersealing Door Kit



DS422B Extruded aluminum painted brown with gasket insert, brown

DS422C Clear anodized with black gasket insert

DS422W Painted white with white gasket insert

Available in sets of

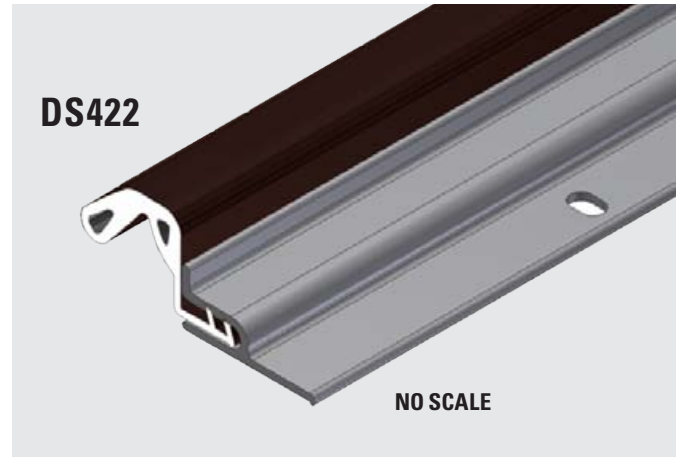
1/36" x 2/81" (914 x 2057mm) single door set

1/36" x 2/84" (914 x 2134mm) single door set

1/81" x 2/84" (2057 x 2134mm) double door set

Advantages Of Foam-Tight Kerf Gasket

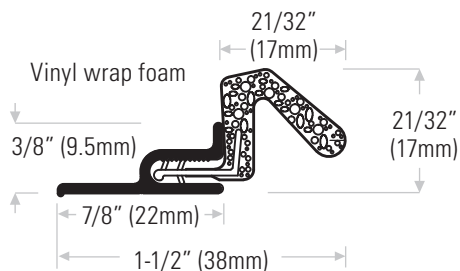
- » Closed cell foam structure: high resistance to water absorption & eliminates wicking.
- » Seamless elastomeric skin: provides long life, resilience, & durability. Puncture & tear resistant, outlasts & outperforms all other replacement weathersealing.
- » Superior resistance to compression set: operating forces remain constant over a wide compression range, helping doors exceed all industry requirements.
- » Performance: independent tests have shown foam-tight performs like new under all temperature.
- » Punched/slotted holes.
- » Plated screws supplied with white sets.
- » Antique bronze plated screws supplied with brown sets.
- » Foam-Tight gasket easily replaceable, pull out the old & push in the new.



DS422

Extruded aluminum painted brown or white, with matching brown or white foam-tight compression gasket. Also available clear anodized extrusion with black foam-tight compression gasket.

Superior Weathersealing Door Kit



DS424B16.5 Painted brown with brown gasket, 1/36" x 2/81" (914 x 2057mm) single door set

DS424B17 Painted brown with brown gasket, 1/36" x 2/84" (914 x 2134mm) single door set

DS424B20 Painted brown with brown gasket, 1/81" x 2/84" (2057 x 2134mm) double door set

DS424B96 Painted brown with brown gasket, 1/96" (2438mm) one piece only

DS424C16.5 Clear anodized with black gasket, 1/36" x 2/81" (914 x 2057mm) single door set

DS424C17 Clear anodized with black gasket, 1/36" x 2/84" (914 x 2134mm) single door set

DS424C20 Clear anodized with black gasket, 1/81" x 2/84" (2057 x 2134mm) double door set

DS424C96 Clear anodized with black gasket, 1/96" (2438mm) one piece only

DS424W16.5 Painted white with white gasket, 1/36" x 2/81" (914 x 2057mm) single door set

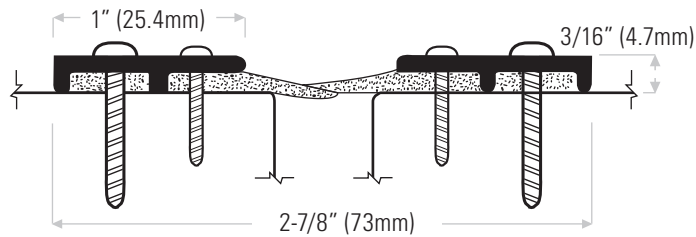
DS424W17 Painted white with white gasket, 1/36" x 2/84" (914 x 2134mm) single door set

DS424W20 Painted white with white gasket, 1/81" x 2/84" (2057 x 2134mm) double door set

DS424W96 Painted white with white gasket, 1/96" (2438mm) one piece only

MEETING STILES

Meeting stiles on this page are supplied with punched holes and screws and are available in the following NET lengths: 84" (2134mm) & 96" (2438mm). Custom lengths available, call for manufacturing time.



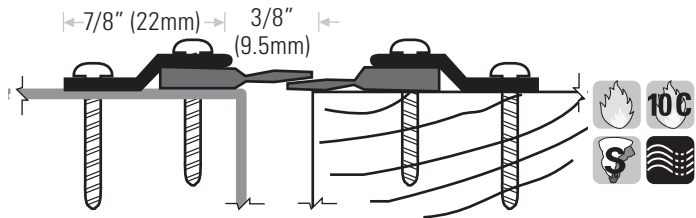
DS137CT Extruded aluminum clear anodized with TPE (T) insert. Sold in single units, order 2 lengths for meeting stile. Not rated for meeting stiles.

DS137DT Bronze anodized

DST37BL Replacement TPE (T) insert, black

Smoke-Rated Astragal Sets

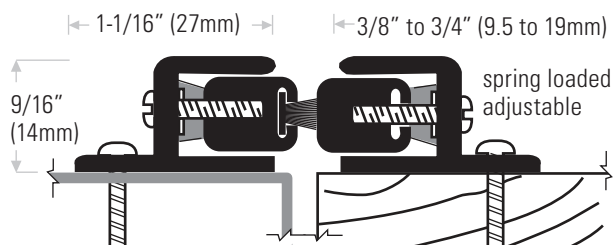
Fire-rated Astragal Seals cannot replace any astragal required on the door by the door manufacturer to maintain its fire label. IBC, NFPA 80, NFPA105, NFPA 252 require the gap at the meeting edge between fire labeled doors must not exceed 1/8".



DS147CN Extruded aluminum clear anodized with neoprene insert. Sold in single units, order 2 lengths for meeting stile.

Spring Adjustable Astragal Sets

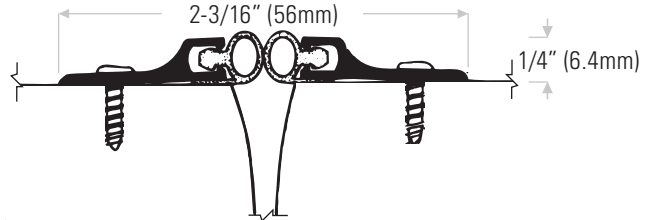
- Adjustment screws on 10" centers allow adjustment of the seal without re-positioning mounting location.
- Spring-loaded to maintain constant pressure for the most effective seal



DS151C Extruded aluminum clear anodized (no pile insert). Sold in single units, order 2 lengths for meeting stile.

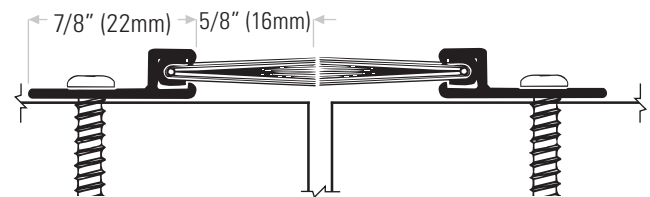
DS151CP Clear anodized with polypropylene pile insert.

 Up to 3 hrs. metal doors, 20 mins wood doors



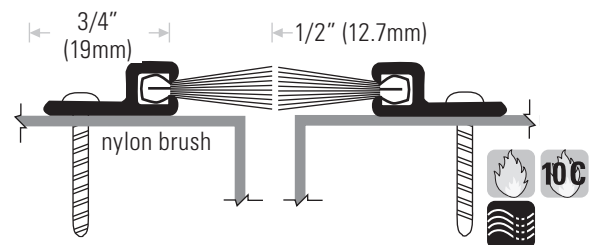
DS103AT Extruded aluminum mill finish with TPE (T) insert. Sold in single units, order 2 lengths for meeting stile. Not rated for meeting stiles.

DS103DT Bronze anodized



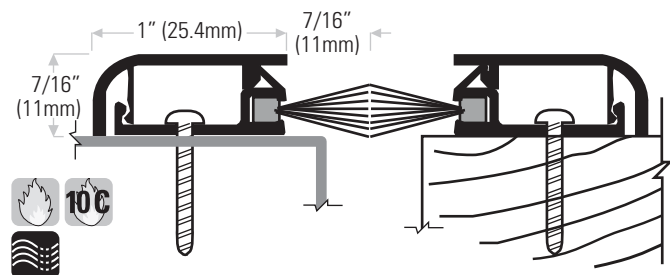
DS148CNB Extruded aluminum clear anodized with nylon brush insert. Sold in single units, order 2 lengths for meeting stile. Not rated for meeting stiles

DS148DNB Bronze anodized



DS163CNB Clear anodized with nylon brush insert. Sold in single units, order 2 lengths for meeting stile.

DS163DNB Bronze anodized



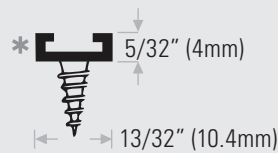
Snap-on cover to conceal screws

DS113CP Extruded aluminum clear anodized with nylon brush insert, grey. Sold in single units, order 2 lengths for meeting stile.

DS113DP Bronze anodized

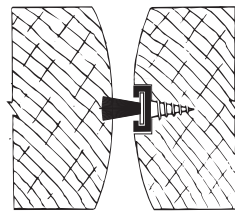
MEETING STILES

Extrusion Only, No Insert



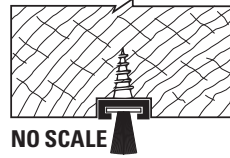
DS369A

Extruded aluminum mill finish t-slot extrusion only (no insert) drilled & countersunk. Inserts with .270 (6.85mm) backing will fit this t-slot extrusion.



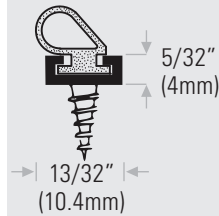
Meeting stile application

NO SCALE



Door bottom sweep application

NO SCALE



DS369AT Extruded aluminum mill finish with TPE (T) insert

DS369DT Bronze anodized

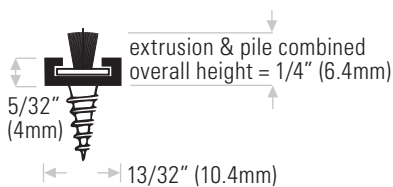


DST17BL

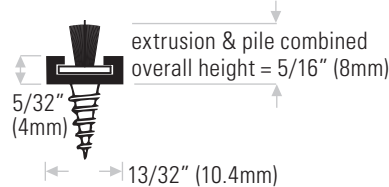
Replacement TPE (T) insert black, for DS369

T-Slot Extrusion With Fin Pile Inserts (Choice of 6 overall heights).

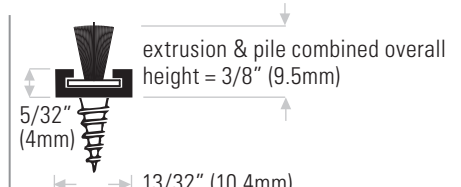
Lengths available for DS369: 36" (914mm), 48" (1219mm), 84" (2134mm), 96" (2438mm) & 180" (4572mm)



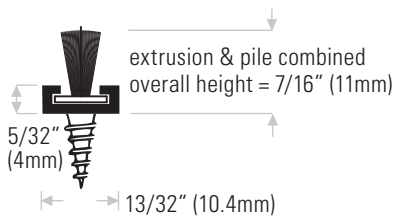
DS369A7520G Aluminum extrusion mill finish with fin pile insert, grey



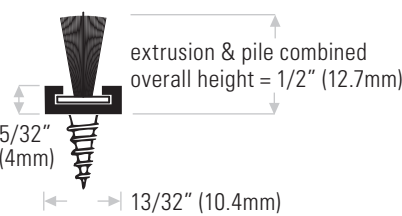
DS369A7530G Aluminum extrusion mill finish with fin pile insert, grey
DS369A7130BL Black pile, no fin



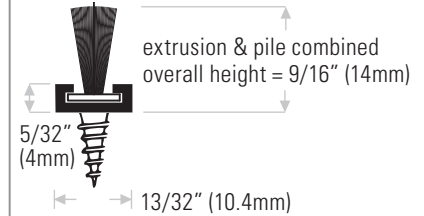
DS369A7535G Aluminum extrusion mill finish with fin pile insert, grey



DS369A7540G Aluminum extrusion mill finish with fin pile insert, grey



DS369A7545G Aluminum extrusion mill finish with fin pile insert, **grey**
DS369A7445W with fin pile insert, **white**
DS369A7145BL with fin pile insert, **black**



DS369A7550G Aluminum extrusion mill finish with fin pile insert, grey

Pile Weatherseal Insert Only

Polypropylene Pile, Fin & Backing

3/16" = 4.7mm | 1/4" = 6.4mm | 5/16" = 8mm | 3/8" = 9.5mm | 7/16" = 11mm | 1/2" = 12.7mm

Fin-Pile Only



Available in footage or full coils

- * **DS7520-270G** .270" wide backing – 3/16" grey pile height with fin
- * **DS7530-270G** .270" wide backing – 1/4" grey pile height no fin
- * **DS7130-270BL** .270" wide backing – 1/4" **black** pile height with fin
- * **DS7535-270G** .270" wide backing – 5/16" grey pile height with fin
- * **DS7540-270G** .270" wide backing – 3/8" grey pile height with fin
- * **DS7545-270G** .270" wide backing – 7/16" grey pile height with fin
- * **DS7445-270W** .270" wide backing – 7/16" white pile height with fin
- * **DS7145-270BL** .270" wide backing – 7/16" **black** pile height with fin
- * **DS7550-270G** .270" wide backing – 1/2" grey pile height with fin

DS7620-187G 3/16" wide backing – 3/16" grey pile height with fin

DS7630-187G 3/16" wide backing – 1/4" grey pile height with fin

* Product numbers marked with asterisk fit into **DS369A** T-Slot extrusion. See top of this page.

Pile (Commercial No Fin)



- DS8635-360G** 3/8" wide backing – 1/4" grey pile height no fin
- DS8625-430G** 7/16" wide backing – 3/16" grey pile height no fin
- DS8635-430G** 7/16" wide backing – 1/4" grey pile height no fin
- DS8645-430G** 7/16" wide backing – 3/8" grey pile height no fin

Above commercial pile seals do not fit into the DS369A T-Slot extrusion.

DS7530-250BL 1/4" wide backing – 1/4" black pile height no fin

DS7530-250G 1/4" wide backing – 1/4" grey pile height no fin

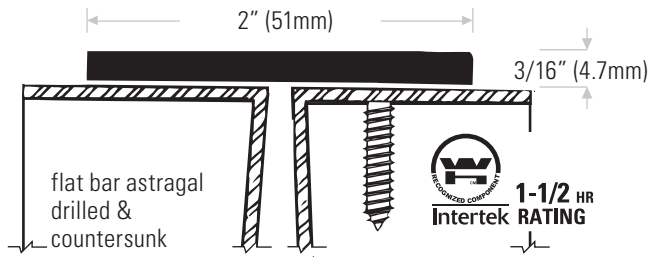
DS7530-250W 1/4" wide backing – 1/4" white pile height no fin

» High performance pile with a solid center fin barrier provides maximum resistance to air, water & dust infiltration.

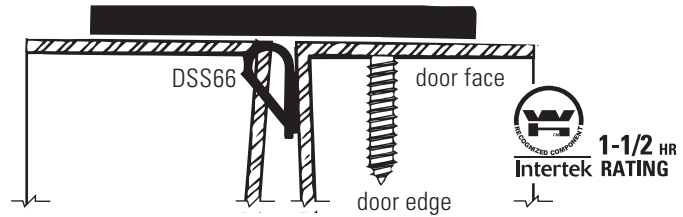
» Recommended pile compression 10%.

» Excellent performer in sliding applications.

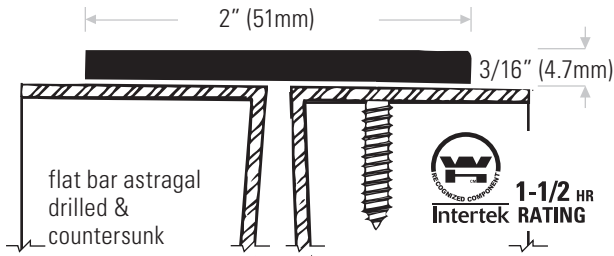
ASTRAGALS (OVERLAPPING)



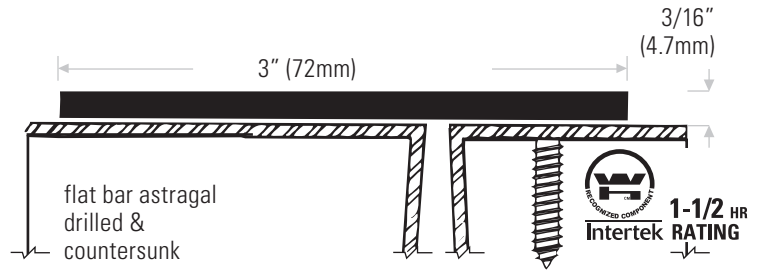
DS184SSATIN Flat bar, stainless steel
Lengths available: 84" (2134mm), 96" (2438mm), 144" (3658mm)



DSS66 Used in conjunction with flat bar astragal

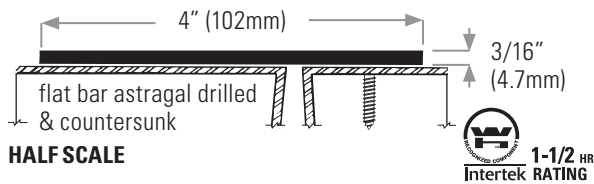


DS188-2PS Flat bar, steel prime coated 2" (51mm) wide

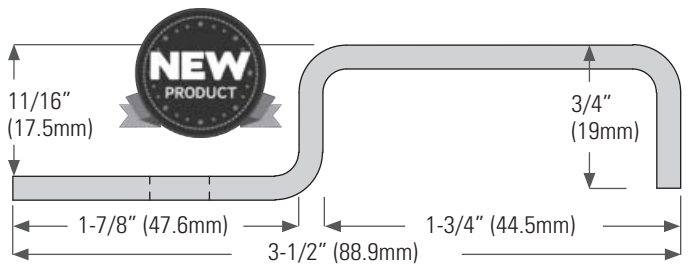


DS188-3PS Flat bar, steel prime coated 3" (76mm) wide

All DS188 astragals: lengths available 84" (2134mm), 96" (2438mm) & 120" (3048mm)

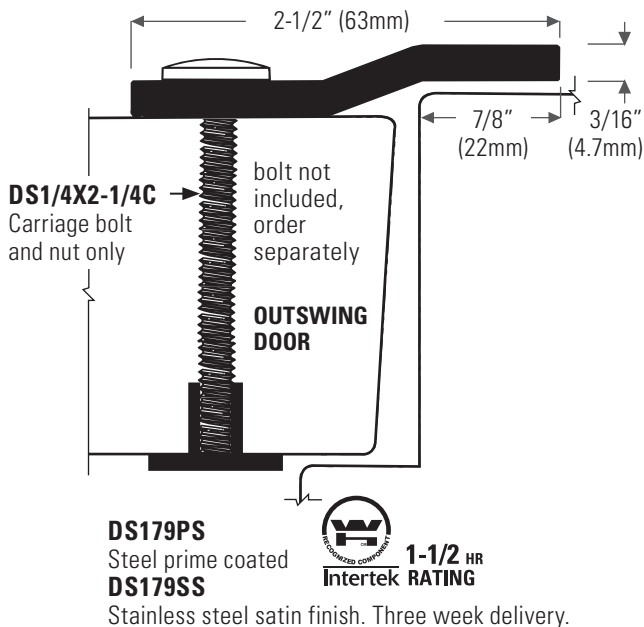


DS188-4PS Flat bar, steel prime coated 4" (102mm) wide

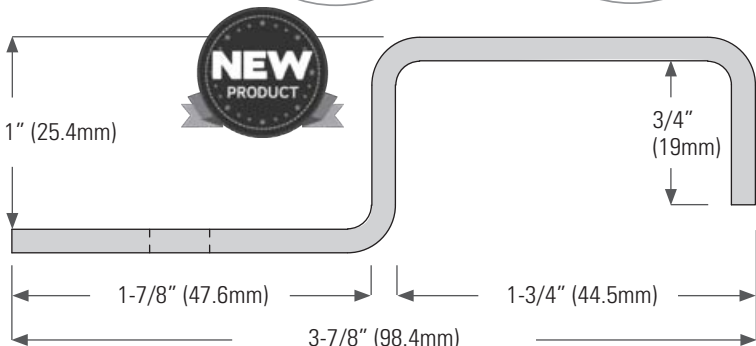
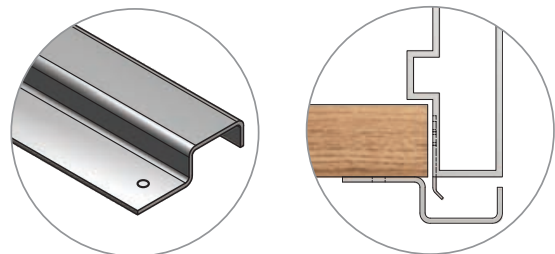


DS186PS Steel prime coated, custom.
Lengths available 84" (2134mm), 96" (2438mm) & 120" (3048mm)

Security Astragals



DS179PS Steel prime coated
DS179SS Stainless steel satin finish. Three week delivery.

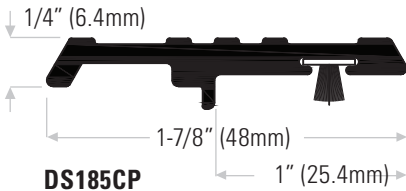


DS187PS Steel prime coated, standard.
Lengths available 84" (2134mm), 96" (2438mm) & 120" (3048mm)

ASTRAGALS

Flat & T-Bar

Lengths available for DS180, DS182 and DS185: 84" (2134mm), 96" (2438mm) & 180" (4572mm)



DS185CP

Extruded aluminum clear anodized with pile insert

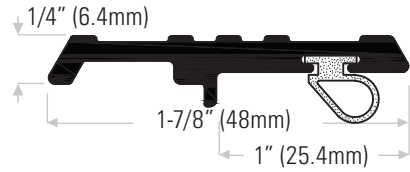
DS185DP

Bronze anodized



DS7520-270G

Replacement Pile insert, grey for DS180 & DS185



DS185CT

Extruded aluminum clear anodized with TPE (T) insert

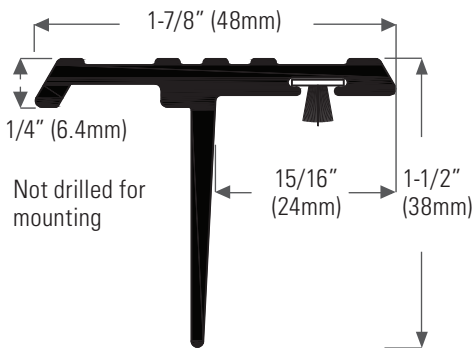
DS185DT

Bronze anodized

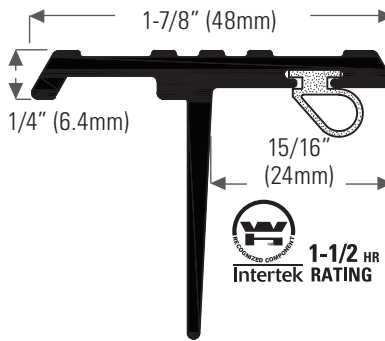


DST17BL Replacement

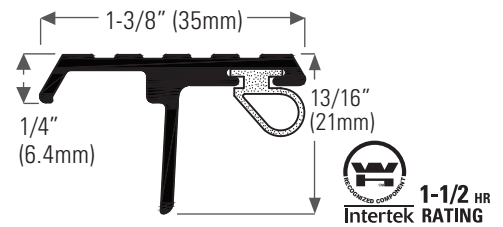
TPE insert, black for DS180 & DS185



DS180CP Extruded aluminum clear anodized with pile insert



DS180CT Extruded aluminum clear anodized with TPE (T) insert



DS182 Extruded aluminum clear anodized with TPE (T) insert

DS182CT84 Clear anodized 84" (2134mm)

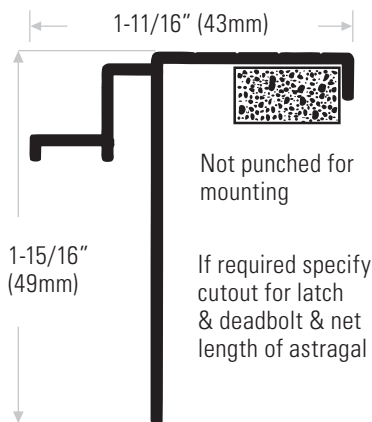
DS182CT96 Clear anodized 96" (2438mm)

DS182CT180 Clear anodized 180" (4572mm)

DS182DT84 Bronze anodized 84" (2134mm)

DS182DT96 Bronze anodized 96" (2438mm)

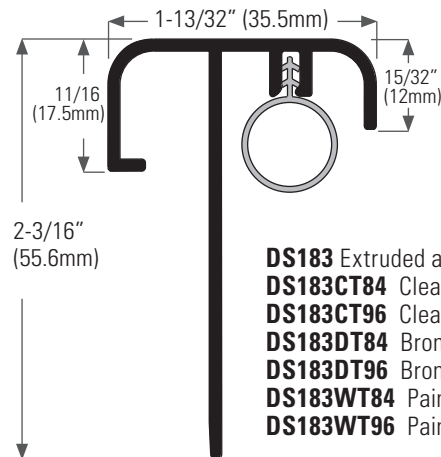
DS182DT180 Bronze anodized 180" (4572mm)



DS181D Bronze anodized with neoprene gasket. Lengths available: 84" (2134mm) & 96" (2438mm)

DS181C Clear anodized

DS181W Painted white



DS183 Extruded aluminum with TPE (T) insert

DS183CT84 Clear anodized 84" (2134mm)

DS183CT96 Clear anodized 96" (2438mm)

DS183DT84 Bronze anodized 84" (2134mm)

DS183DT96 Bronze anodized 96" (2438mm)

DS183WT84 Painted white 84" (2134mm)

DS183WT96 Painted white 96" (2438mm)

MULTI-PURPOSE WEATHERSEAL TAPES

Packaged Rolls



All adhesive backed tapes have a limited shelf life. These products must be used within 6 months of purchase & must be stored between 50° & 100° Fahrenheit (10° & 37.77° Celsius).

Open Cell Polyurethane A/B Tapes

	thickness	width	
DS831R	3/16"	x 3/8"	x 16.5 ft. grey (4.7mm x 9.5mm x 5.02m)
DS835R	1/4"	x 1/2"	x 16.5 ft. grey (6.4mm x 12.7mm x 5.02m)
DS837R	3/8"	x 3/8"	x 16.5 ft. grey (9.5mm x 9.5mm x 5.02m)

Neoprene Closed Cell Sponge A/B Tapes

	thickness	width	
DS861R	3/16"	x 3/8"	x 10 ft. black (4.7mm x 9.5mm x 3.04m)
DS863R	1/4"	x 1/2"	x 10 ft. black (6.4mm x 12.7mm x 3.04m)
DS864R	5/16"	x 3/8"	x 10 ft. black (8mm x 9.5mm x 3.04m)
DS865R	5/16"	x 3/4"	x 10 ft. black (8mm x 19mm x 3.04m)
DS866R	3/8"	x 3/8"	x 10 ft. black (9.5mm x 9.5mm x 3.04m)
DS868R	1/2"	x 1"	x 10 ft. black (12.7mm x 25.4mm x 3.04m)

PVC Closed Cell Soft Foam A/B Tapes

	thickness	width	
DS847R	3/8"	x 3/8"	x 16.5 ft. grey (9.5mm x 9.5mm x 5.02m)
DS848R	3/8"	x 3/4"	x 16.5 ft. grey (9.5mm x 19mm x 5.02m)

XI Cell/Cross-Linked Polyurethane A/B Tapes

	thickness	width	
DS852R	1/8"	x 3/8"	x 16.5 ft. white (3.2mm x 9.5mm x 5.02m)

Camper Truck Tape-Closed Cell Sponge Vinyl A/B Tape

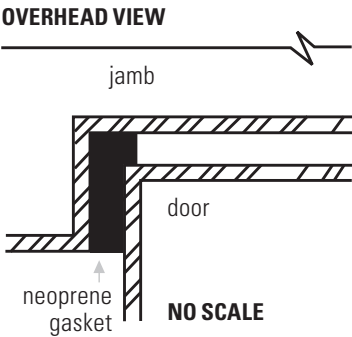
	thickness	width	
DS885R	3/16"	x 1-1/4"	x 30 ft. grey (4.7mm x 32mm x 9.14m)

Bulk Rolls

All adhesive gaskets have a limited shelf life. These products must be used within 6 months of purchase & must be stored between 50° & 100° Fahrenheit (10° & 37.77° Celsius).

Neoprenes (Black)

	thickness		width			
DS61-50	1/8"	x	3/8"	x	50 ft. BL	(3.2mm x 9.5mm x 15.24m)
DS67-50	1/8"	x	1/2"	x	50 ft. BL	(3.2mm x 12.7mm x 15.24m)
DS74-25	5/16"	x	3/4"	x	25 ft. BL	(8mm x 19mm x 7.6m)
DS76-12.5	1/2"	x	3/4"	x	12.5 ft. BL	(12.7mm x 19.5mm x 3.8m)
DS78-50	1/4"	x	1"	x	50 ft. BL	(6.4mm x 25.4mm x 15.24m)
DS79-12.5	1/2"	x	1"	x	12.5 ft. BL	(12.7mm x 25.4mm x 3.8m)

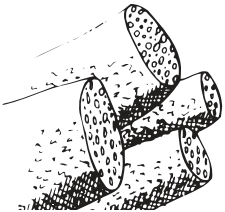


Backer Rod

Sealant backer rod is an extruded round, grey, closed-cell low-density polyethylene foam with a skin-like outer texture. It is an ideal non-absorbent, compressible, back-up material inserted into a joint to control sealant tooling, to allow proper sealant wetting of the joint surfaces, & to yield proper bond breaker between the backup material & the sealant. Commonly used in glazing operations, window & door applications, expansion joints, curtain wall joints, partitions, log construction, pavement joints & repairs, precast units, & copings.

Available in Footage or Bulk Coils.

DSROD1/4	1/4"	(6.3mm)	diameter	4000 ft (1219m)	per carton
DSROD3/8	3/8"	(9.5 mm)	diameter	2100 ft (640m)	per carton
DSROD1/2	1/2"	(12.7 mm)	diameter	2500 ft (762m)	per carton
DSROD3/4	3/4"	(19mm)	diameter	1100 ft (335m)	per carton
DSROD1	1"	(25.4mm)	diameter	600 ft (182m)	per carton



WEATHERSEALING (KERF-INSERTED)

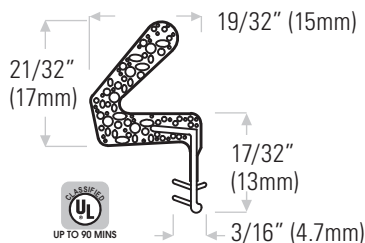
DS434 Q-Foam Wrap Kerf Inserted Jamb Weatherseal

Fire Rating

Category H edge sealing system & category J gasketing for use with category B wood doors rated 20 minutes fire tested without hose stream & category B wood & plastic-covered composite doors rated up to 90 minutes.

Water Infiltration

Passed water penetration tests at 25 mph (40 km/h) & 34 mph (55 km/h) ASTM E-331 standard test method.



DS434BL

Black. Lengths: 82" & 97"

Full coil: 500 ft. (152m) or custom size coil up to 500 ft.

DS434B

Brown. Lengths: 37", 82" & 97"

Full coil: 500 ft. (152m) or custom size coil up to 500 ft.

DS434W

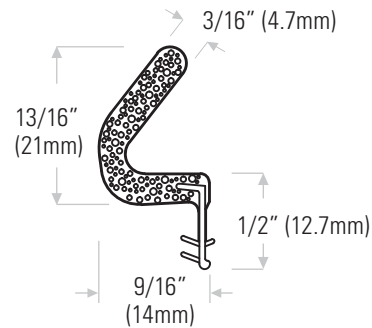
White. Lengths: 37", 82" & 97"

Full coil: 500 ft. (152m) or custom size coil up to 500 ft.

DS430 Extended Reach Kerf-Inserted "Foamwrap" Jamb Weatherseal

Recommended for header & latch side only.

NOTE: Use **DS434** for hinge side

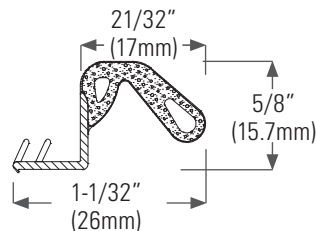


DS430B Brown. Lengths: 81" & 96"

DS430W White. Lengths: 81" & 96"

- » Increased tear resistant jacketing
- » Low closing force
- » Easy pull-out & reinstallation
- » UV resistant jacketing
- » Minimal compression set
- » Ramp-up foot design
- » Moisture resistant foam
- » Virtually self guiding

DS421 Kerf Inserted "Foam-Tight" Jamb Weatherseal



DS421BL

Black. Lengths: 37", 82", 85", 97"

Full coil: 500 ft. (152m) or custom size coil up to 500 ft.

DS421B

Brown. Lengths: 37", 82", 85", 97"

Full coil: 500 ft. (152m) or custom size coil up to 500 ft.

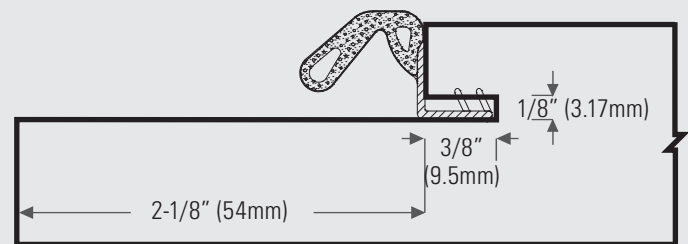
DS421W

White. Lengths: 37", 82", 85", 97"

Full coil: 500 ft. (152m) or custom size coil up to 500 ft.

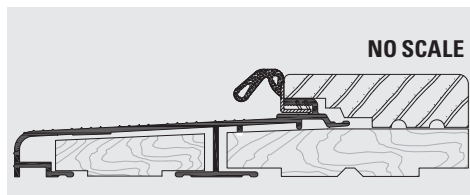
Multifunctional Use

DS421 Used in typical 2-1/8" (54mm) rabbeted / kerfed door jamb

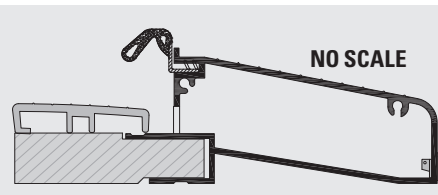


37" = 940mm | 82" = 2083mm | 85" = 2159mm

97" = 2464mm | 500 ft = 152m



DS421 Used in outswing door sill application



DS421 Used in inswing door sill application

DS421

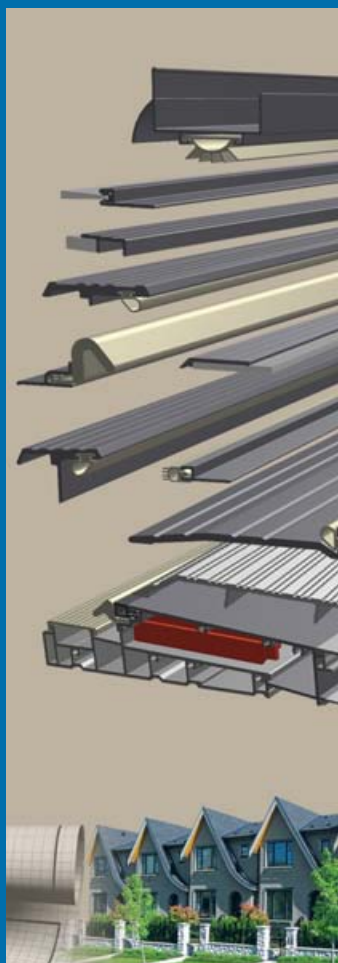
Kerf gasket used with DS422 aluminum carrier for retrofit weathersealing door jamb kit



- Seamless, elastomeric skin provides easy breakaway, long-life integrity, & eliminates water penetration
- Available in .650 reach (21/32" [17mm]) for 3/8" (9.5mm) weatherseal gap.
- Dual-locking flexible barbs insert easily, hold securely without slipping, & can be removed & reinserted without damage
- Closed cell foam profile resists water absorption, eliminates wicking & has no air pockets
- Operating forces remain constant over a wide compression range helping doors exceed all industry requirements

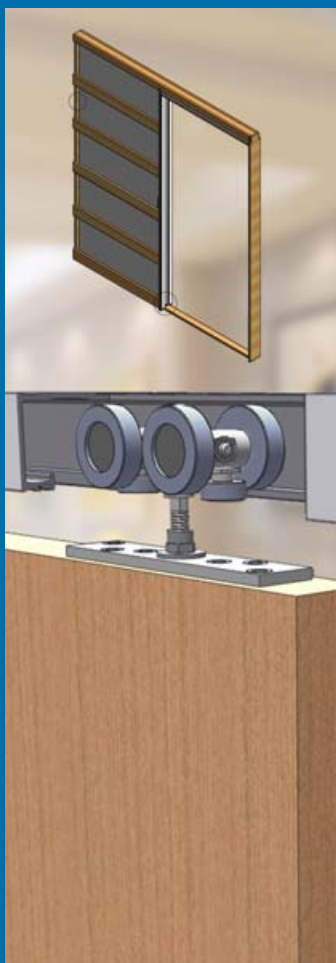
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Head Office & Manufacturing Centre, Vancouver, Canada

7470 Buller Avenue, Burnaby, B.C. V5J 4S5 Canada

Phone: (604) 451-1080 • Fax: (604) 451-1140 • info@theDSgroup.com

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